



Ion irradiation used as surrogate for neutron irradiation to understand nuclear graphite evolution during reactor operation: consequences for the long lived radionuclide's behavior

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Issues for the management of irradiated graphite waste



Worldwide ~ 250,000 tons irradiated graphite waste (most moderators or reflectors of CO₂ cooled reactors)



LL-LLW waste: main management solution : disposal (with or without prior purification)



Long lived non sorbing dose determining radionuclides likely to be released out of the disposal

¹⁴C : T_{1/2} ~ 5730 years → Release under organic (anionic) form

³⁶Cl : T_{1/2} ~ 300 000 years → Release due to the mobility of Cl⁻ in clay host rocks

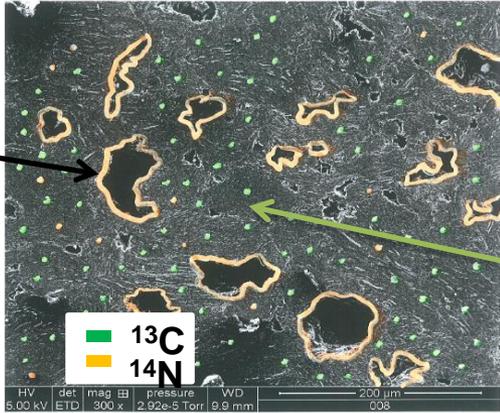


Gain information on inventory, speciation and location in nuclear graphite after reactor shutdown

What we already know on ^{14}C and ^{36}Cl in nuclear graphite

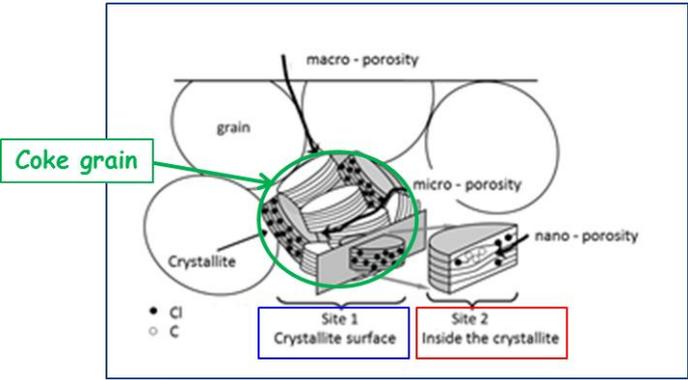
^{14}C : two different origins inducing contrasted locations

^{14}C issued from ^{14}N
 $^{14}\text{N}(n,p)^{14}\text{C}$
 (mainly close to pores ^{14}N is adsorbed during maintenance cycles)
 released by radiolytic corrosion (in CO_2 cooled reactors)



^{14}C issued from ^{13}C
 $^{13}\text{C}(n,\gamma)^{14}\text{C}$
 (mainly in the bulk)
 stable up to $T \sim 1600^\circ\text{C}$

^{36}Cl : mainly produced through the activation of ^{35}Cl (nuclear graphite impurity) $^{35}\text{Cl}(n,\gamma)^{36}\text{Cl}$



Chlorine is covalently bound to carbon

^{36}Cl release related to the structure of graphite



^{36}Cl located at crystallite edges released from $T = 200^\circ\text{C}$

^{36}Cl located inside crystallites released at $T > 1200^\circ\text{C}$

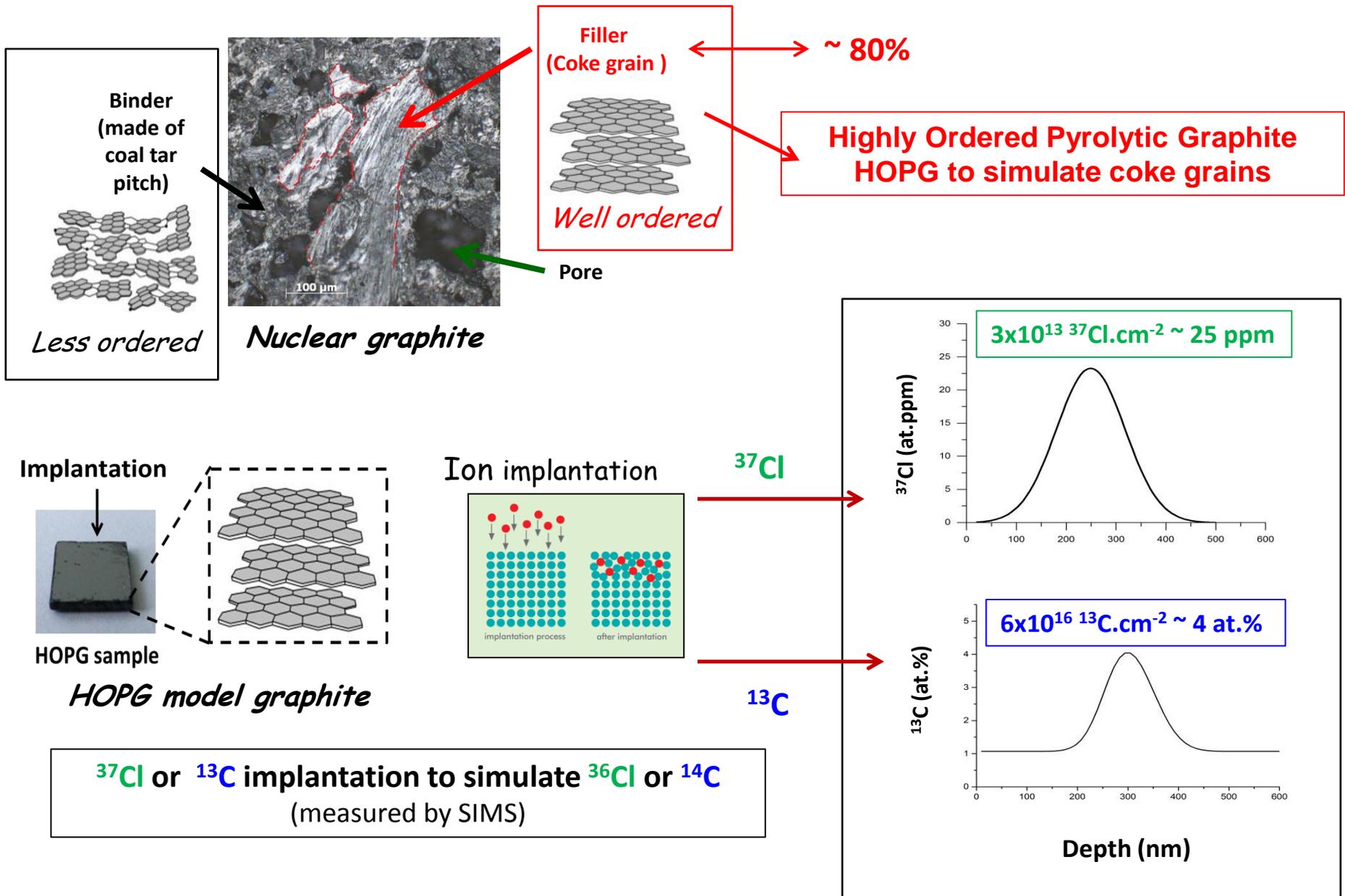
G. Silbermann et al. Nuclear Instruments and Methods in Physics Research Section B 332 (2014) 106 -110
 N. Moncoffre et al. Journal of Nuclear Materials 472 (2016) 252-258

C.E. Vaudey et al. Journal of Nuclear Materials 395 (2009) 62-68
 C.E. Vaudey et al. Journal of Nuclear Materials 418 (2011) 16-21
 A. Blondel et al. Carbon 73 (2014) 413-420
 N. Toulhoat et al. Journal of Nuclear Materials 464 (2015) 405-410

Impact of neutron irradiation + temperature on the ^{14}C and ^{36}Cl behavior?

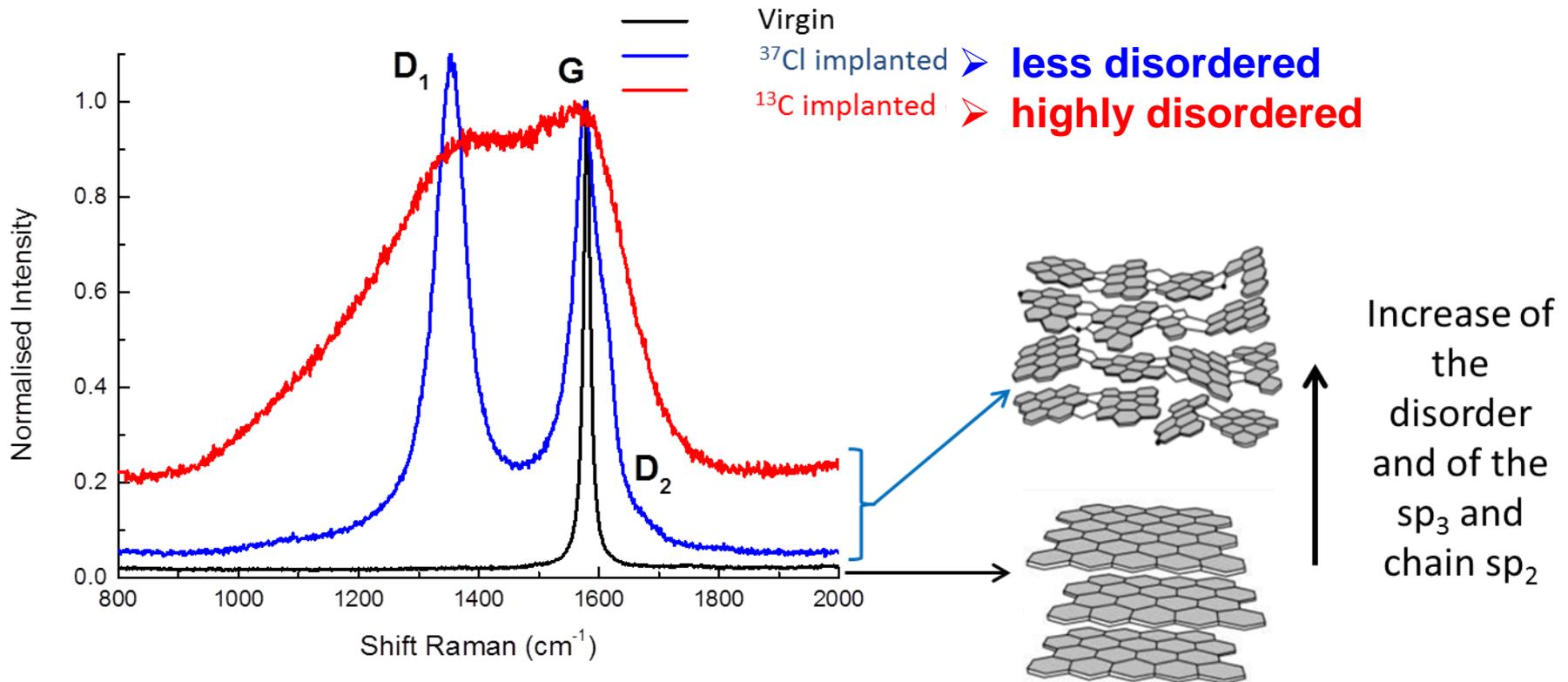
- ✓ **How does irradiation modify the graphite structure**
- ✓ **How does the structure modification influence the radionuclides release?**

^{37}Cl or ^{13}C implantation to simulate ^{36}Cl or ^{14}C



Two different structural states

Implantation allows simulating two different structural states :



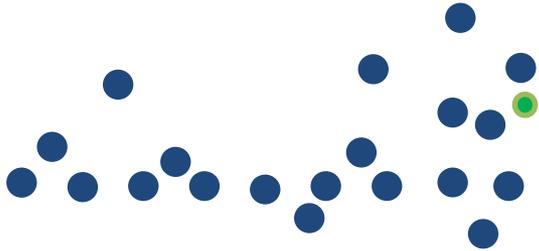
G mode : planar vibrations of C atoms

D mode : hetero-atoms, vacancies, grain boundaries and other defects

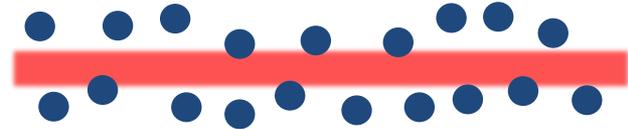
$I_{\text{D}_1}/I_{\text{G}}$ and FWHM_{G} parameters : monitor the graphite structure disorder

Ion irradiation to simulate neutrons

Neutrons generate atom displacements producing mainly Ballistic damage (1 - 3 dpa)



Recoil carbon atoms transfer some energy through excitations and ionisations



Stopping power (S_{tot}) =

Nuclear stopping power (S_n) + Electronic stopping power (S_e)

Ions used to simulate neutron irradiation effects

	Energy (MeV)	Se (keV/ μ m)	dpa
Carbon	0.4 - 0.6	585 - 730	1
Argon	0.8	980	4
Helium	15.7	75	0.0001
Sulfur	100	3700	0.002
Iodine	200	16700	0.04

Ballistic regime is favored

Electronic regime is favored

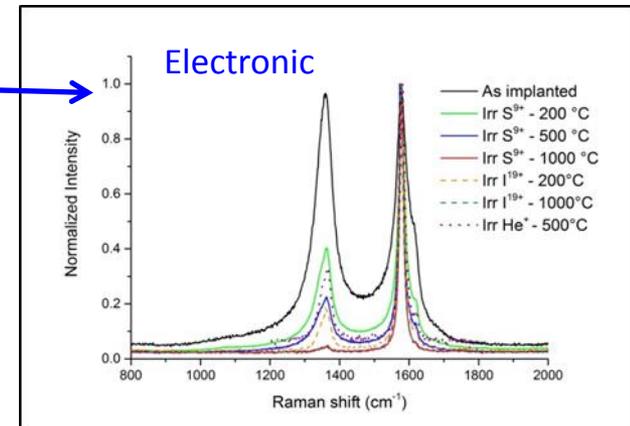
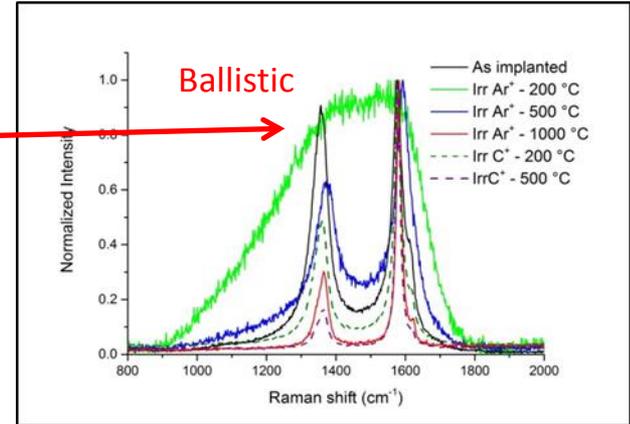
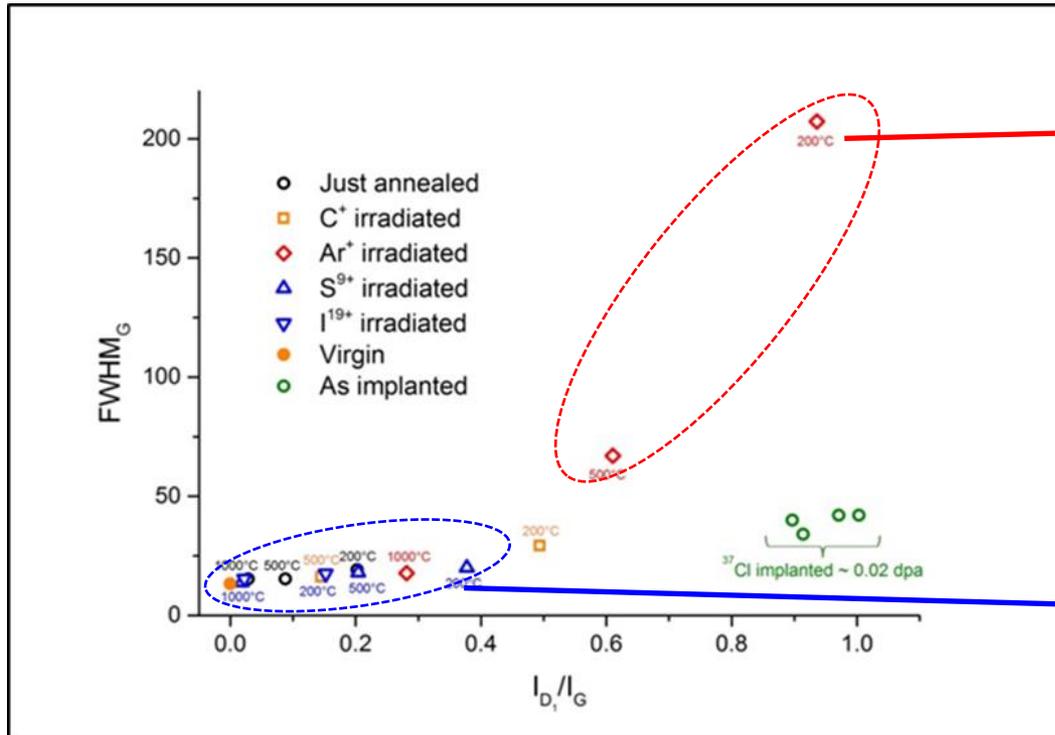
Structure evolution

Less disordered structure through implantation

3D reordering



In plane reordering



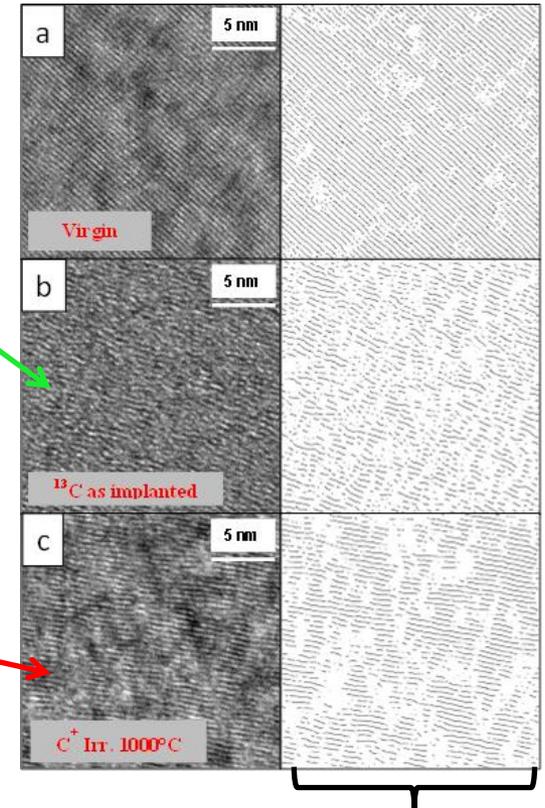
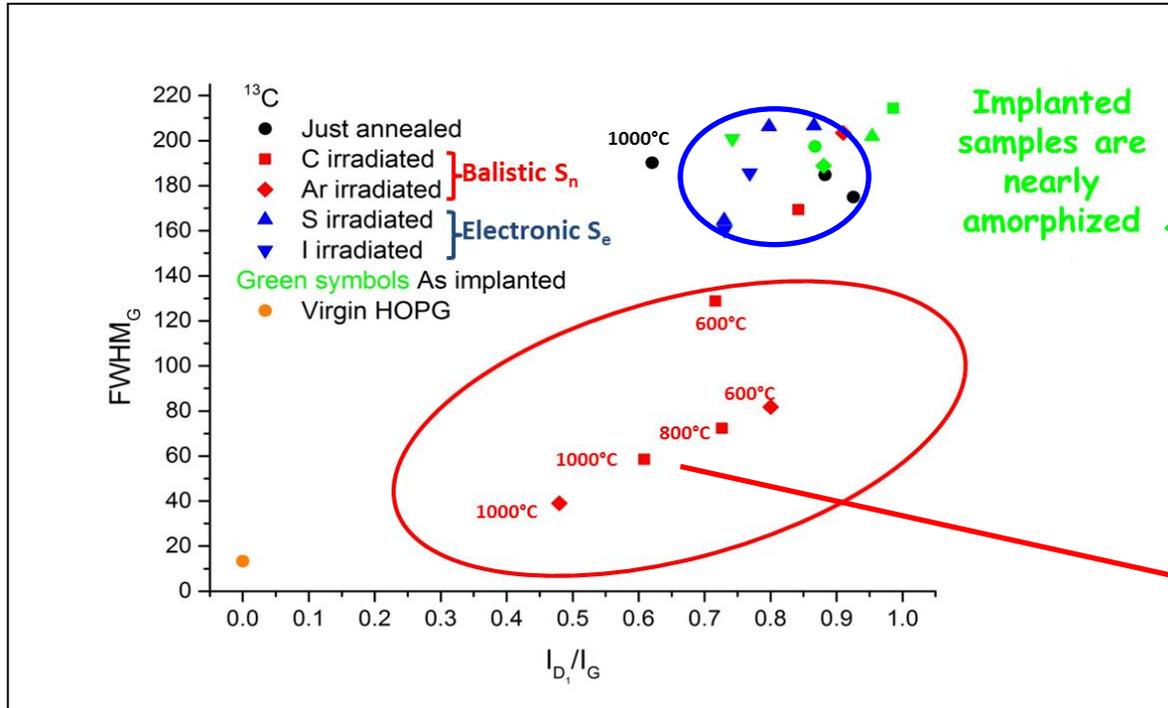
➤ Ballistic irradiation (dpa \gg 1) : **strong disordering** compensated by temperature annealing effects

➤ Electronic regime or ballistic at low dpa level : almost no impact on disordering

Structure evolution

Highly disordered structure through implantation

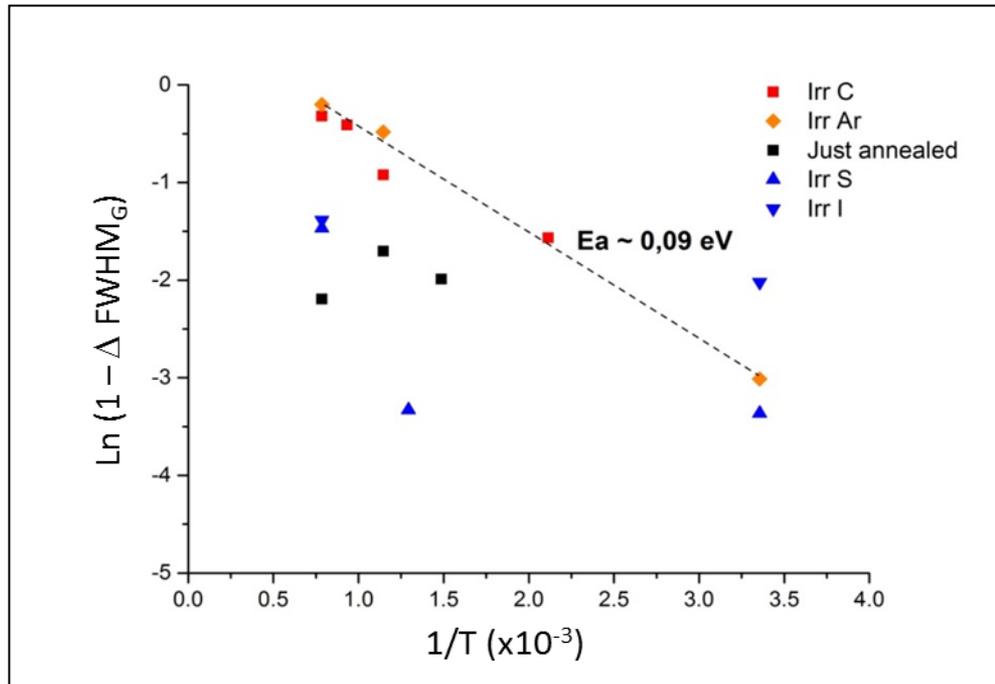
HRTEM and skeletonized images



Increase of the size of the coherent domains

- Temperature alone or electronic regime : no impact
- **Ballistic irradiation + temperature : three dimensional reordering of the structure**

Highly disordered structure through implantation



$$\Delta \text{FWHM} = \frac{\text{FWHM irradiated}}{\text{FWHM unirradiated}}$$



$$E_a \sim 0.09 \text{ eV}$$

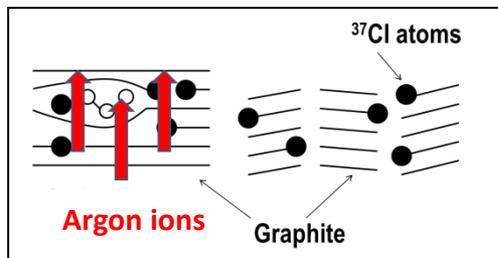
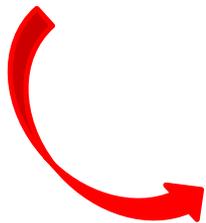
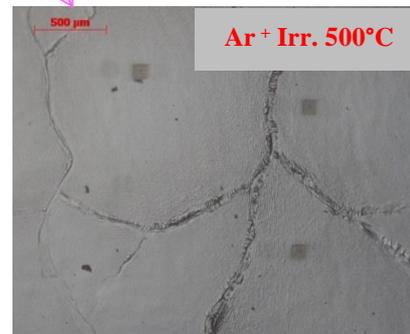
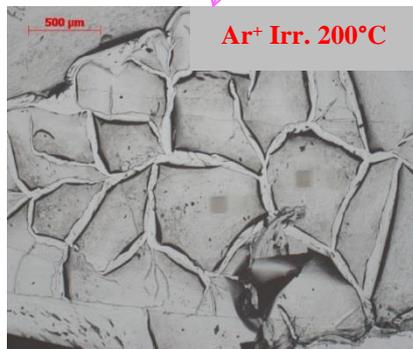
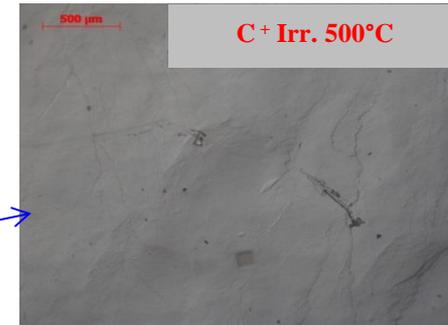
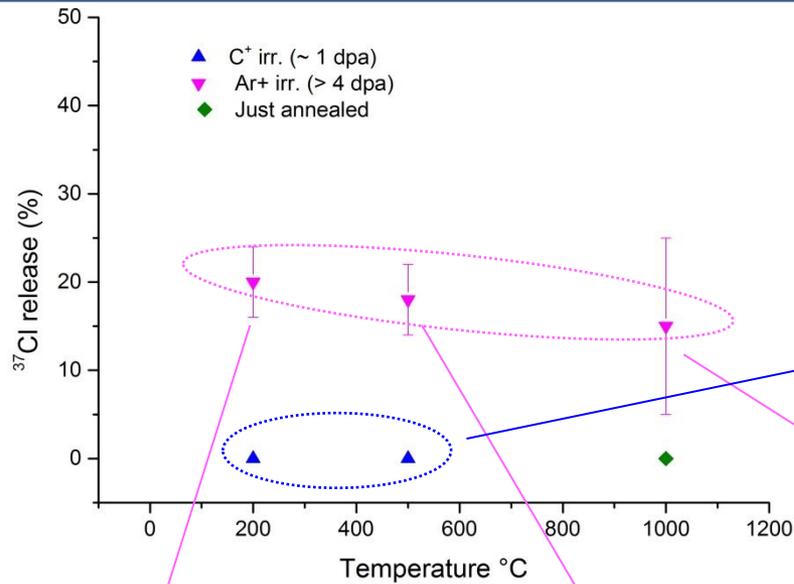
Higher E_a values reported in the literature to achieve three dimensional temperature reordering

Very low reordering activation energy



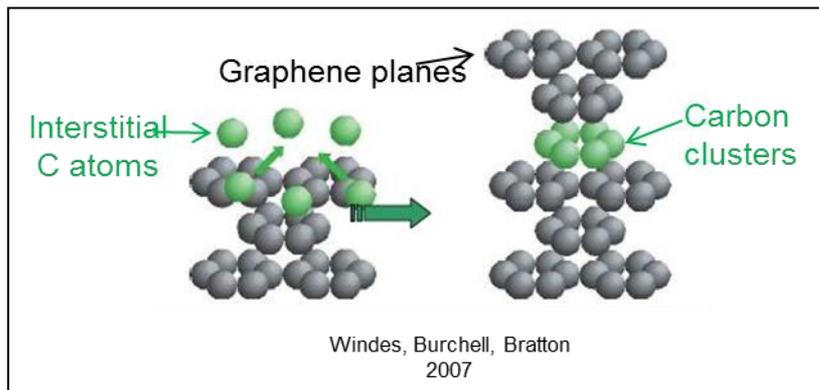
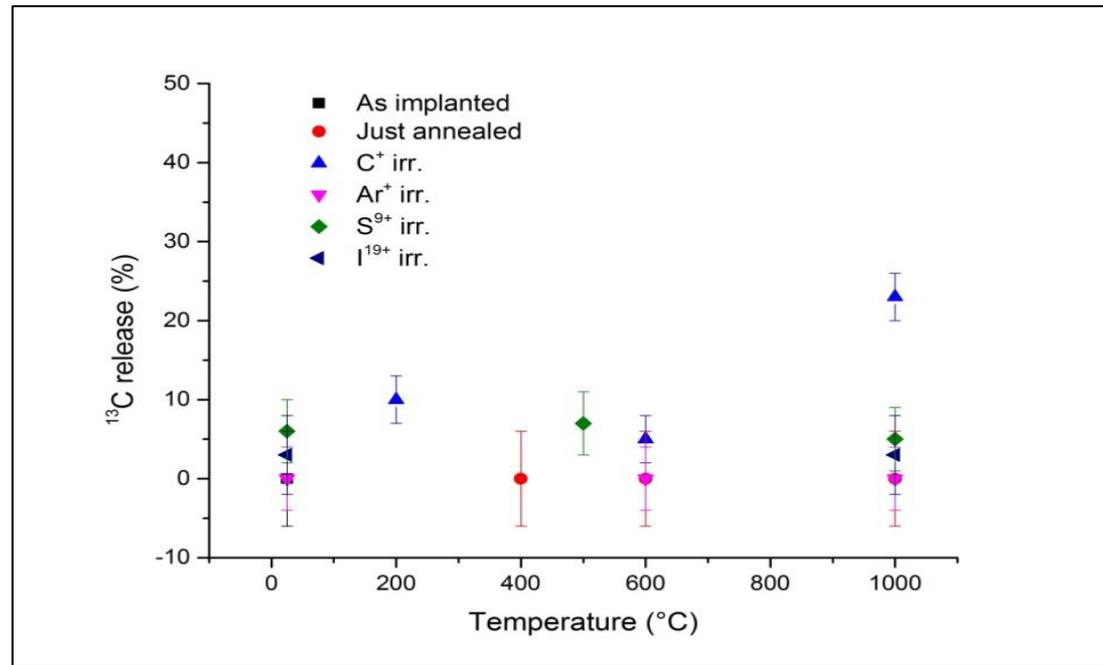
Athermal radiation enhanced annealing process
(break-up of clusters and vacancy-interstitial annihilation)

^{37}Cl release under irradiation



Argon irradiation ($\text{dpa} \gg 1$) break the graphene planes
 \downarrow
 ^{37}Cl at broken crystallite edges is released

Almost no ^{13}C release
whatever the
irradiation conditions



^{13}C might be stabilized into new
formed carbon clusters?

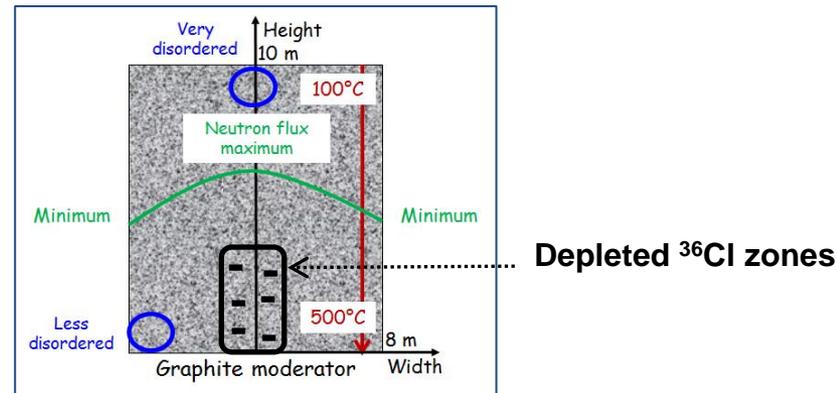
Inferred behavior for ^{14}C and ^{36}Cl in irradiated graphite

Irradiation (ballistic damage) + Temperature

Favor ^{14}C incorporation into new carbon structures

Favor ^{36}Cl release (more than 30% released in hot and highly irradiated areas)

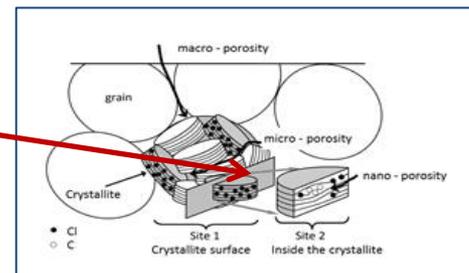
Nature and initial structural state (binder, coke), irradiation history and position of graphite in the reactor will lead to significant structural heterogeneities



High temperature annealing ($T > 1300^\circ\text{C}$) prior to disposal should in any case be beneficial

To stabilize ^{14}C

To release ^{36}Cl bound to edge planes (which should be more accessible to leaching)



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