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## Time-resolved phase evolution during creation of nanoporous Cu current collectors by a dealloying approach

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Dealloying, used to fabricate nanoporous metals, is a process where less noble components (e.g. Al) in the precursor (e.g. AlCu) are dissolved, leaving the nobler elements (e.g. Cu) to form a nanoporous structure. The three-dimensionally nanoporous Cu is desired in lithium-ion batteries as current collectors, which has a unique advantage in providing large surface area for active materials and can accommodate structural strain during lithiation/delithiation reactions. From the perspective of phase evolution, the phases may evolve from Al-Cu phases (fcc &alpha;-Al(Cu), tetragonal Al<sub>2</sub>Cu, monoclinic AlCu or combination of them) to fcc Cu. In-situ laboratory X-ray Diffraction (XRD) and ex-situ synchrotron XRD experimentation have been implemented to characterise the dealloying of different Al-Cu precursors in preparing fcc Cu. Experiments were carried out using Al<sub>75</sub>Cu<sub>25</sub> (&alpha;-Al(Cu) and Al<sub>2</sub>Cu) and Al<sub>65</sub>Cu<sub>35</sub> (Al<sub>2</sub>Cu and AlCu) alloys. In the case of in-situ lab XRD experimentation, results showed that for Al<sub>75</sub>Cu<sub>25</sub>, the disappearance of &alpha;-Al(Cu) and Al<sub>2</sub>Cu, and the formation of Cu began simultaneously, while for Al<sub>65</sub>Cu<sub>35</sub>, the dealloying of Al<sub>2</sub>Cu and AlCu happened in sequence with the formation of Cu. The highly resolved ex-situ synchrotron results not only confirmed lab XRD observations, but also showed transient phases during dealloying for the first time. This study is a model example to investigate the underlying dealloying mechanism from the perspective of phase evolution, and can provide guidance for the development of nanoporous Cu current collectors for batteries.

### Keywords or phrases (comma separated)

Dealloying, Nanoporous metals, In-situ phase evolution, Transient phases

### Summary

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