



Experiences with new Insertion devices at the Australian Synchrotron

Eugene Tan

Behalf of Engineering, Technical
teams and Beamlines

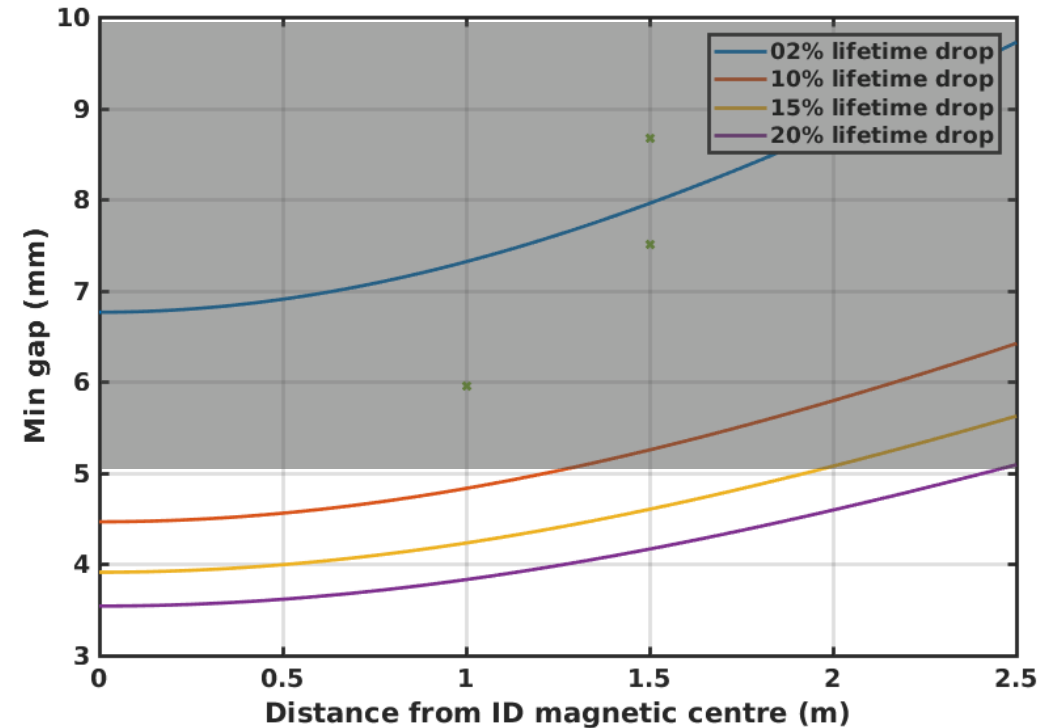
Science. Ingenuity. Sustainability.

BRIGHT

- Since commissioning in 2005 we have operated with 9 beamlines.
- In 2016 the BRIGHT project started – 6 new beamlines
 - 2 dipole beamlines (MEX and MCT)
 - BioSAX (SCU)
 - Advanced Diffraction and Scattering, ADS (4.5T SCW)
 - Protein Crystallography, MX3 (IVU)
 - Nanoprobe, NANO (CPMU)

Source Selection – Vertical Aperture

- Willing to accept reduction in lifetime 15%
 - ~22 hr → 18.7 hr
- Led to restriction of
 - 6 mm for fixed narrow gap vacuum chambers
 - 5.0 mm for IVU/CPMUs.
- Assumption chambers to be NEG coated or cryo-cooled.



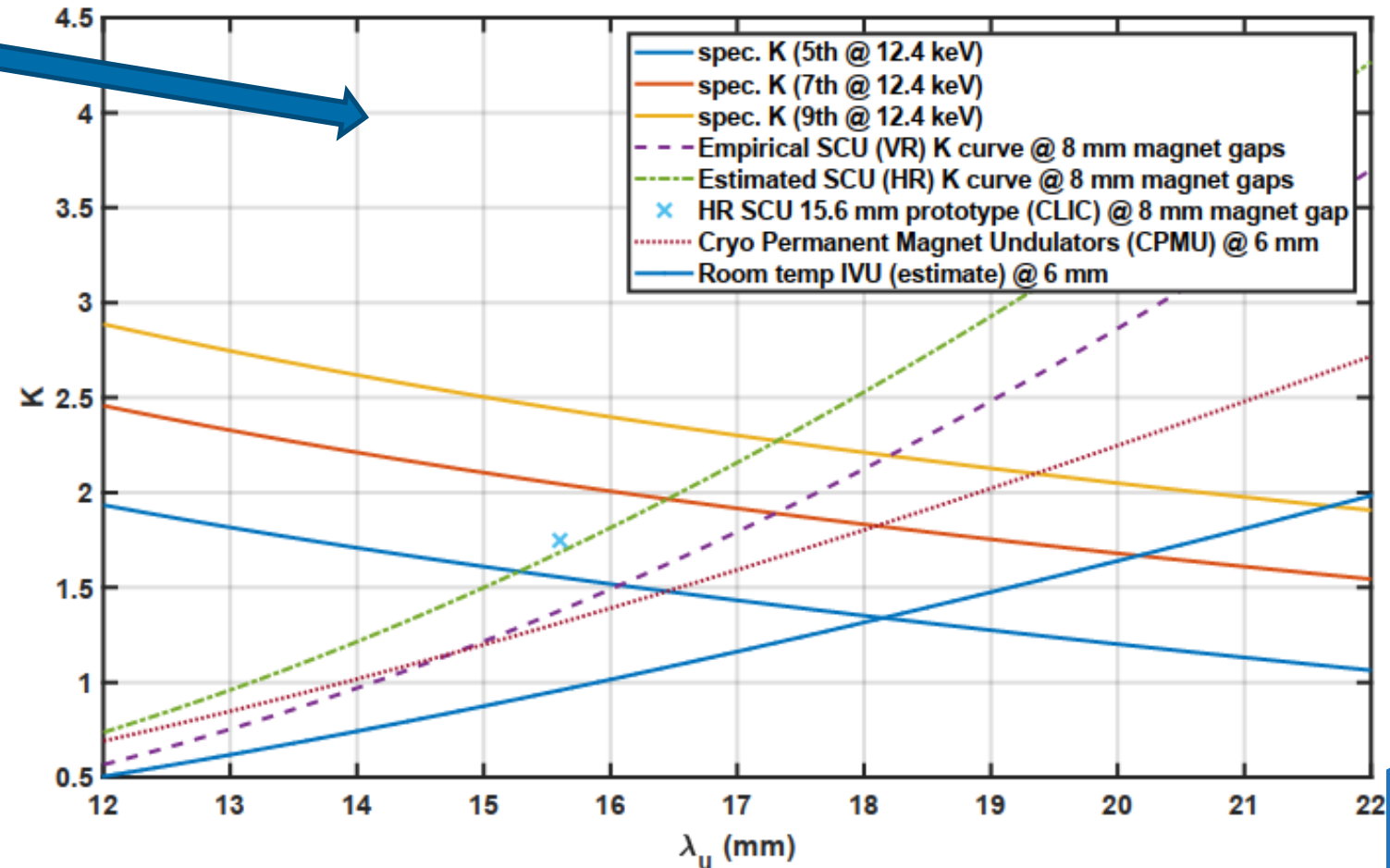
Insertion Device Source Selection

- ADS (3.5m, 150 keV)
 - Similar to JEEP Beamline at Diamond
 - SCW with the shortest period possible with decent flux at 150 keV.
 - Limited by power available from our RF system (<50 kW)
 - Arrived at 4.5T with 45 mm period at a magnetic gap of ~8 mm.




> 2024

Insertion Device Source Selection

- BioSAX (2.5m, 12.4 keV)
 - Fixed energy
- MX3 (3.5m, 13.0 keV)
 - Fixed energy
- NANO (3.5m, 5 – 25 keV)
 - Spectroscopy ($K > 1.9$)
- All using DMM ($\Delta E \sim 1\%$)

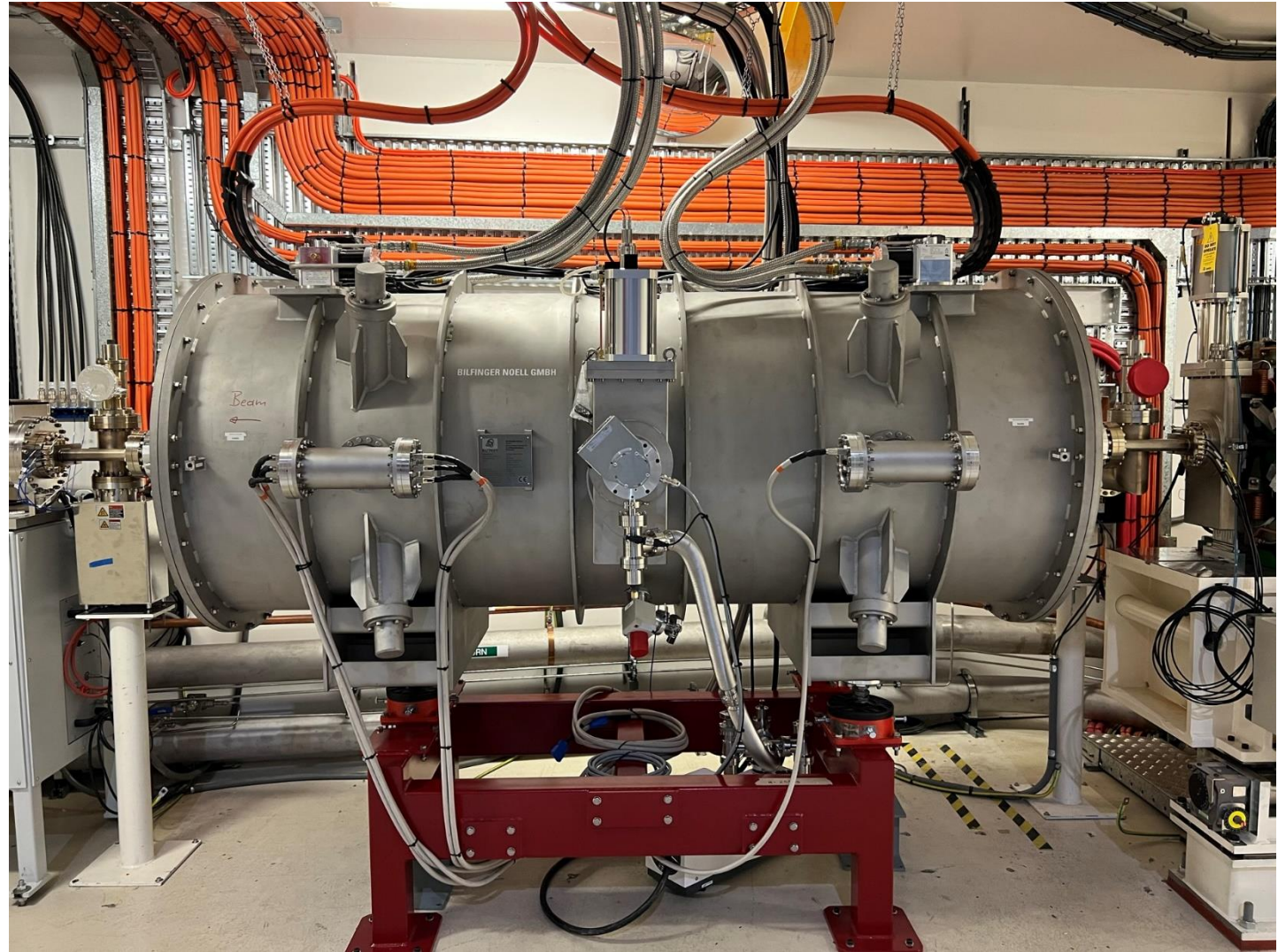


Insertion Device Source Selection

- BioSAX (2.5m, 12.4 keV)
 - SCU - 16 mm, 1.6 m (98), 1.084 T (K = 1.62)  AUG 2022
- MX3 (3.5m, 13.0 keV)
 - IVU – 17.2 mm, 3.0 m (172), 0.888 T (K = 1.427)  JAN 2023
- NANO (3.5m, 5 – 25 keV)
 - CPMU – 18.0 mm, 3.0 m (164), 1.23 T (K = 2.07)  ~AUG 2024
 - See talk: “Operation experiences of two CPMU at NSRRC” (Jui-Che Huang, NSRRC)



BioSAX
SCU16



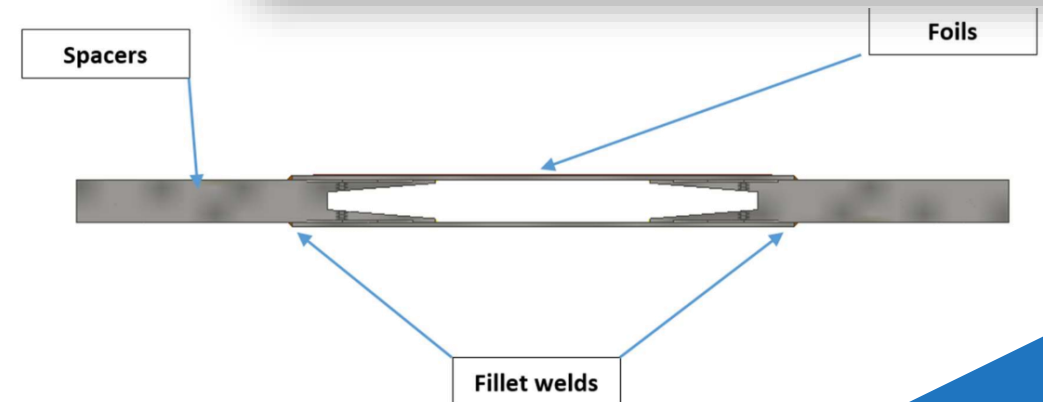
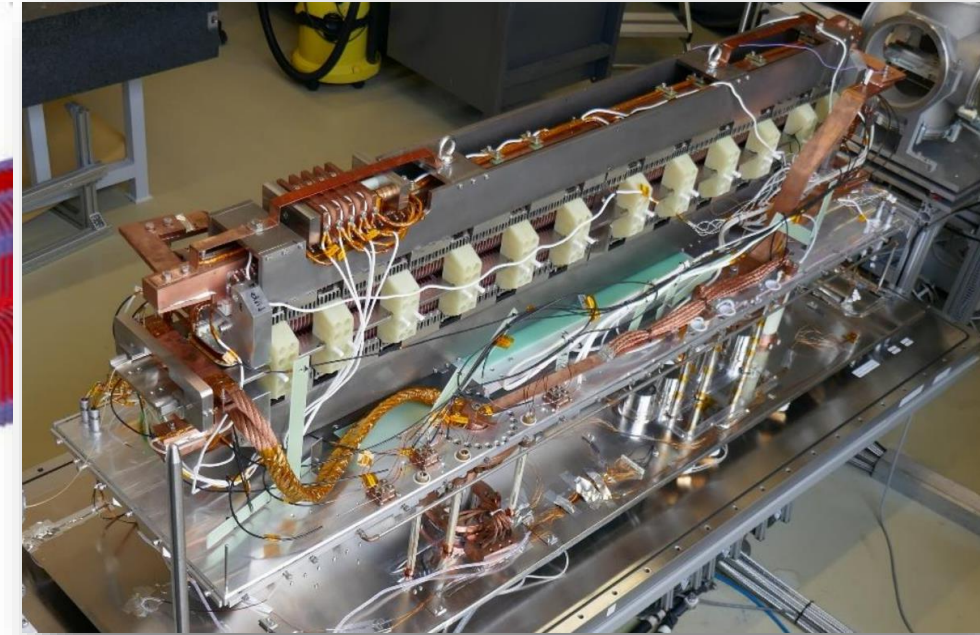
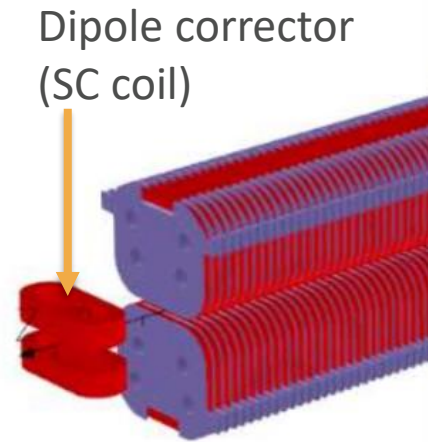
SCU16

- Conduction cooled, “Cryogen-free”.
- Designed and built by BILFINGER NOELL GmbH (BNG)
- Based on SCU20 operating at KIT.
- Operating for 6 months.

Parameter	Value
Cryostat length	2.5 m
Magnet Period	16.01 mm
Magnet Length	1.6 m
Num. Full Periods	98
Maximum Field / K	1.084 T / 1.62
Magnet Gap	8.0 mm
Vert. Vacuum Gap	5.4 mm
Horiz. Vacuum Gap	60.0 mm
Field Stability (144 hr)	< 200 ppm
Horiz. roll-off (± 10 mm)	< 0.35%
Phase Error	$10^\circ - 16^\circ$

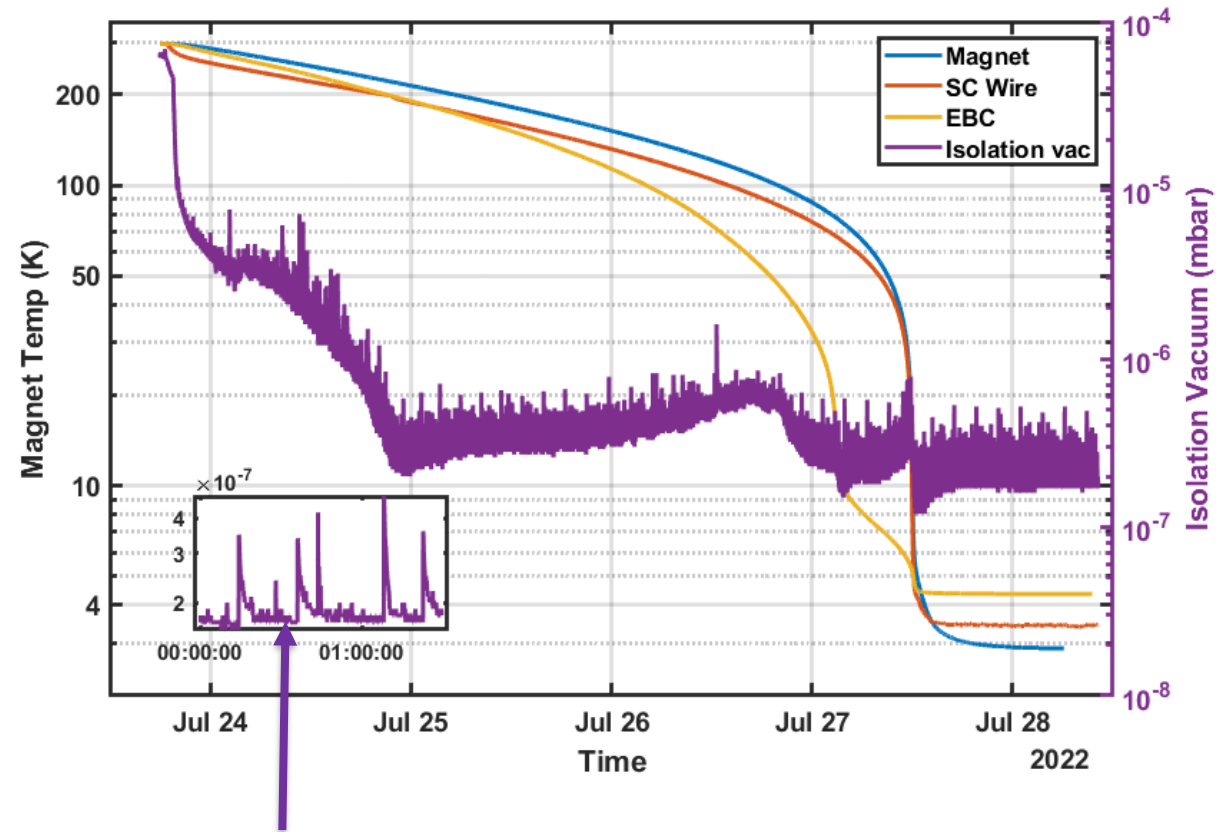
Magnet and Beam Chamber

- Vertical racetrack SCU
- When 1.08 T on axis results in 3.62 T on conductor.
- Operating current of 862A.
- Chamber
 - 316LN Stainless
 - 6 mm by 60 mm inner aperture
 - 0.6 mm 316LN foils
 - 30 um copper on inner surfaces



Cryogenics and Cooldown

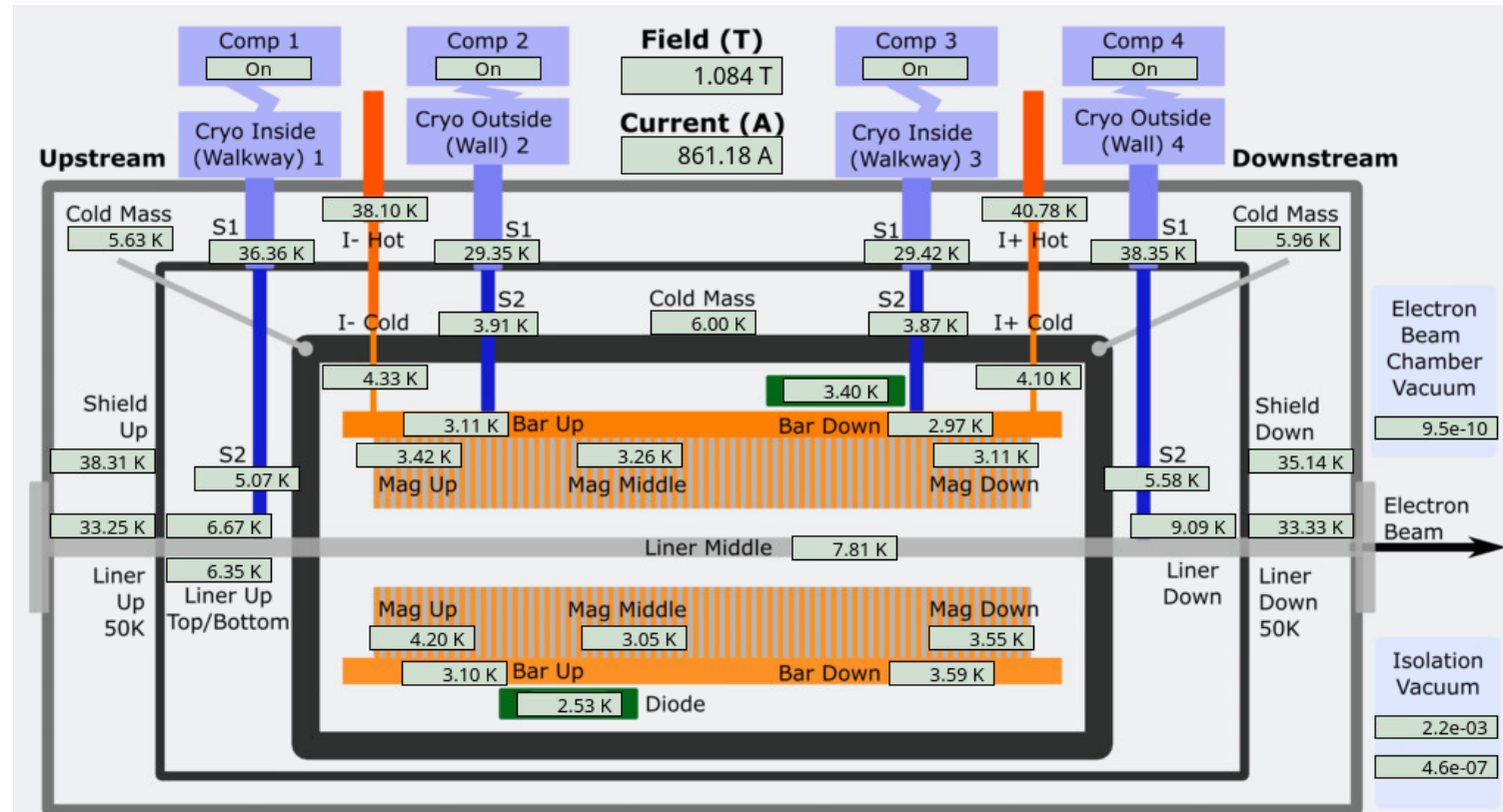
- Sumitomo coldheads,
 - two RDE-412D4 (thermal shield/leads and e-beam chamber)
 - two SRDE-418D4 (thermal-shield/leads and 4K/magnet)
 - Up to 1.8W @ 4K
- Isolation vacuum pressure drop from $1e-4$ down to $3e-7$ mbar.
- 4 day cool down.
 - 3 day warm up with heaters.



Early commissioning observed pressure spikes likely outgassing from various components like the multilayer mylar foils

Cryogenics and Cooldown

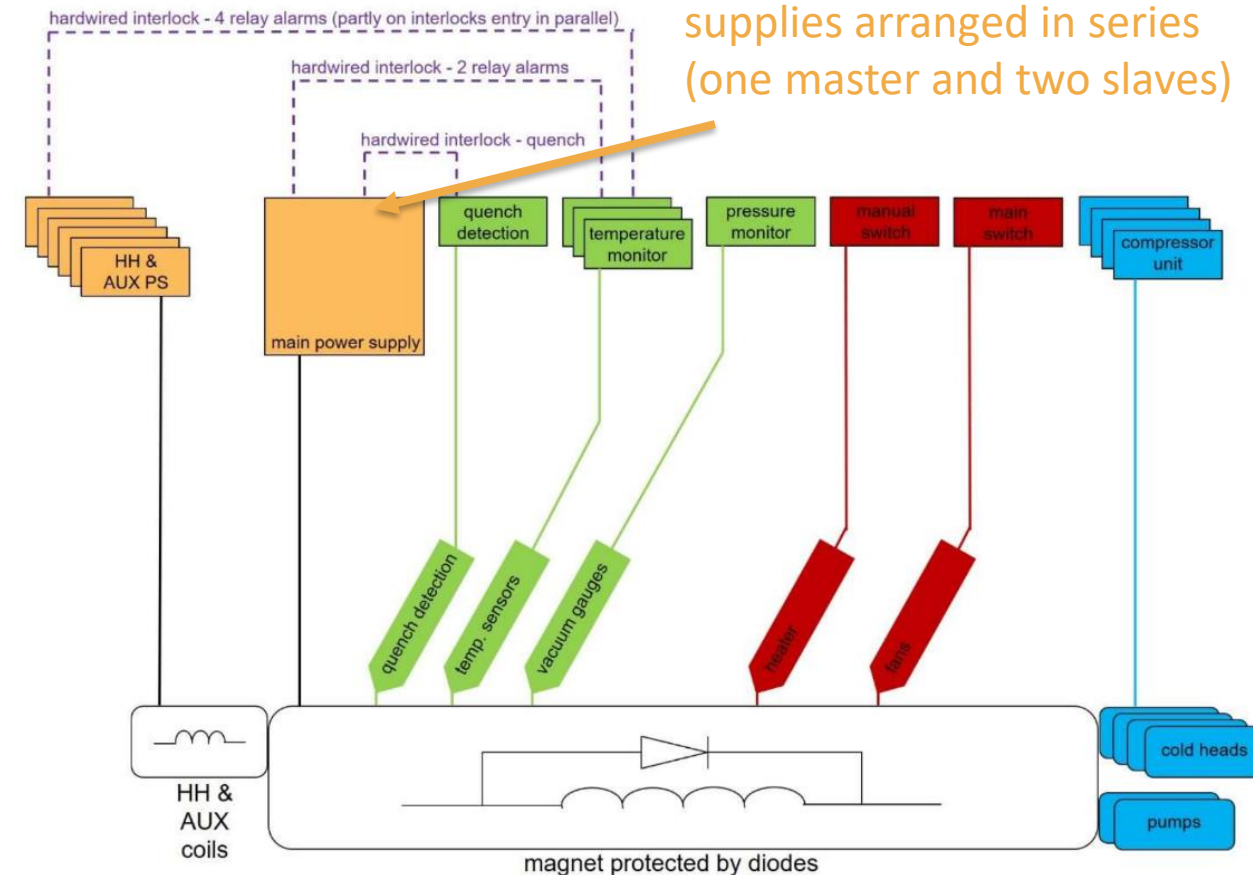
- Equilibrium temperatures at maximum operating field of 1.084 T (862 A) and 200 mA in the storage ring.
 - 300/360 buckets filled
 - 30 ps bunch length



Power supply and Equipment Protection

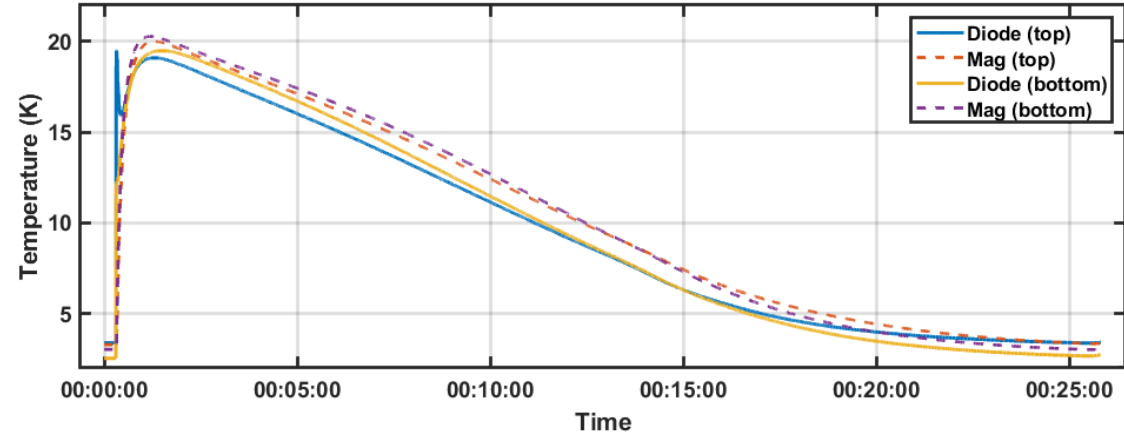
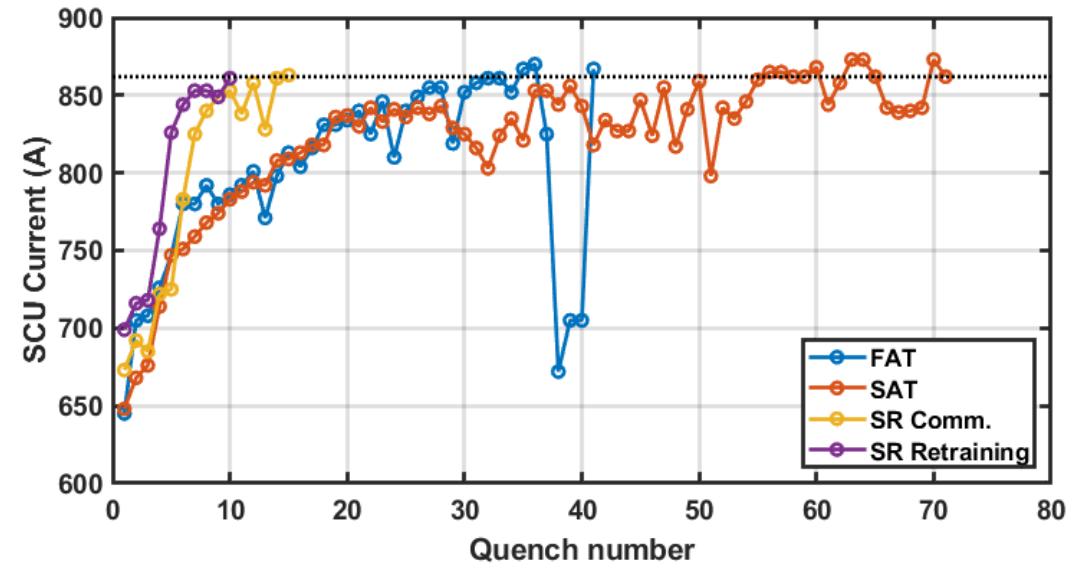
- Cold diodes for passive protection
- Danfysik four channel quench detector (System 8500)
 - Interlock power supplies when voltage across SC coils exceeds 100 mV for 10 ms.
 - 200 ms from quench to zero current.
- Temperature monitoring
 - 36 sensors
 - Interlocks power supplies.

Delta Elektronika SM 15-400 (15V/400A) Three power supplies arranged in series (one master and two slaves)



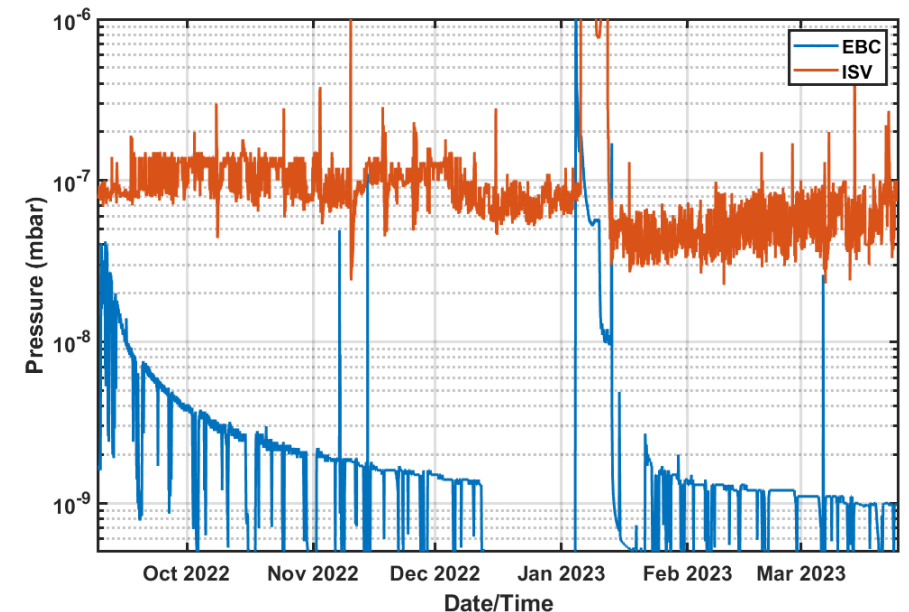
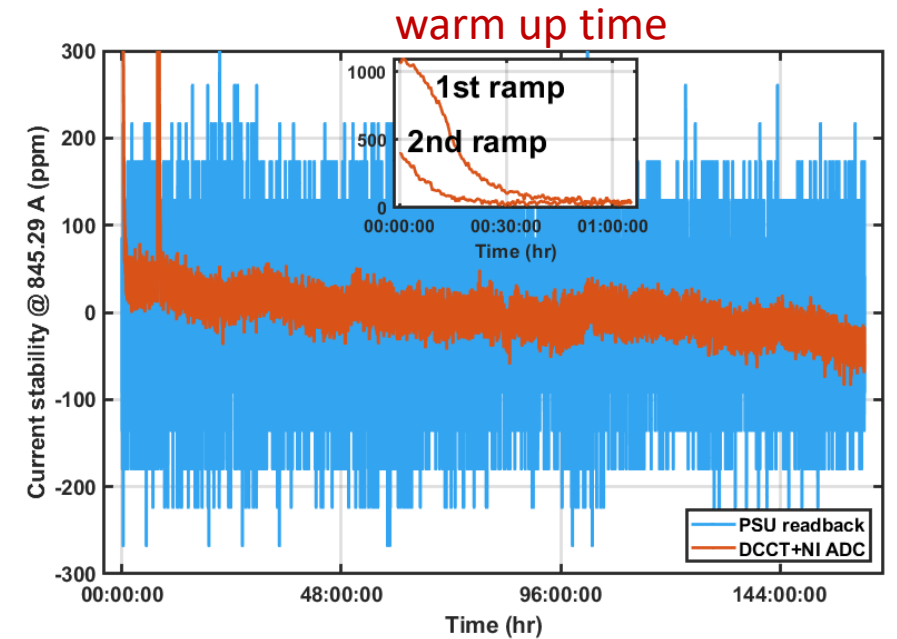
Quench Training and Recovery

- Quench training history to reach 862 A (1.084T)
- Accidental training up to 897 A (1.12 T / 1.673)
 - Power supply mis-configuration resulted in output being 1.333 more than setpoint and readback.
- Recovery time ~25 minutes.



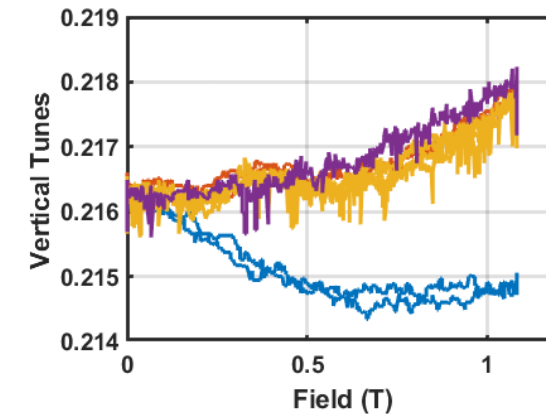
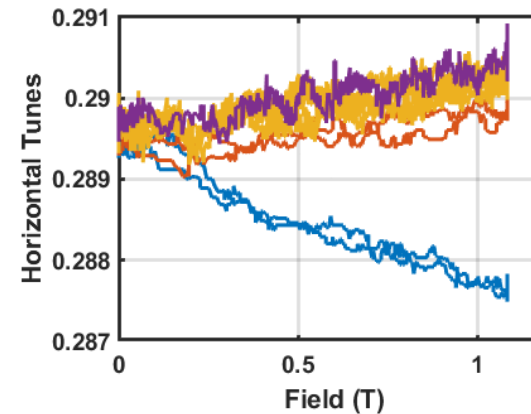
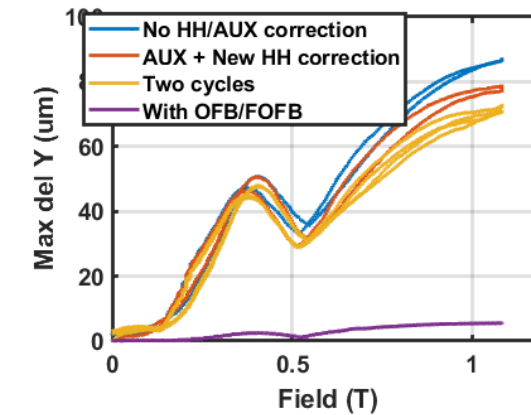
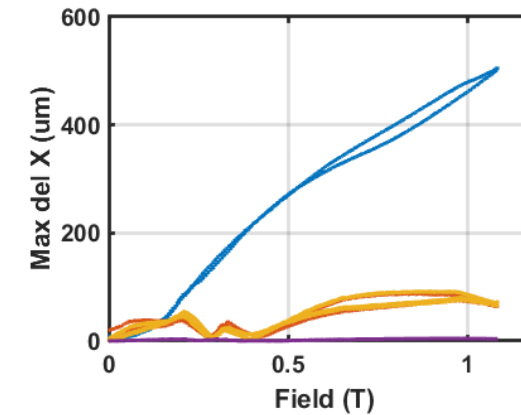
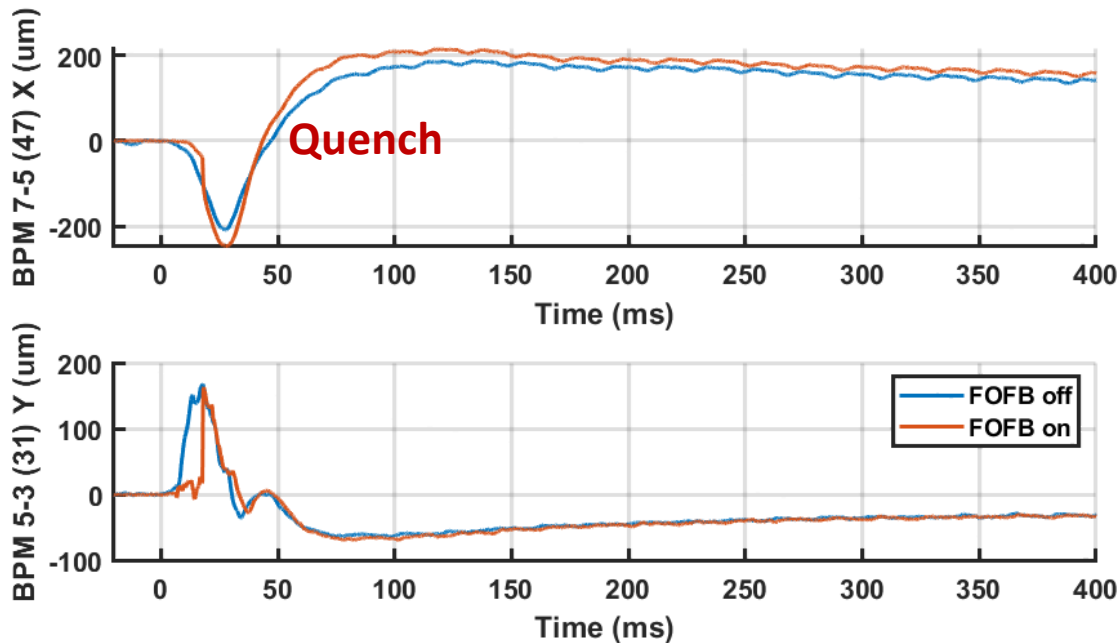
Operational Experience

- Field/PSU stability is good
 - < 200 ppm over 6 days
 - Short 45 minute warm up time required
 - Vacuum conditioning with 200 mA is good.
- Narrow gap impact on lifetime is hard to determine.
 - Estimates: 2% to 10%.
 - No impact on injection efficiencies.



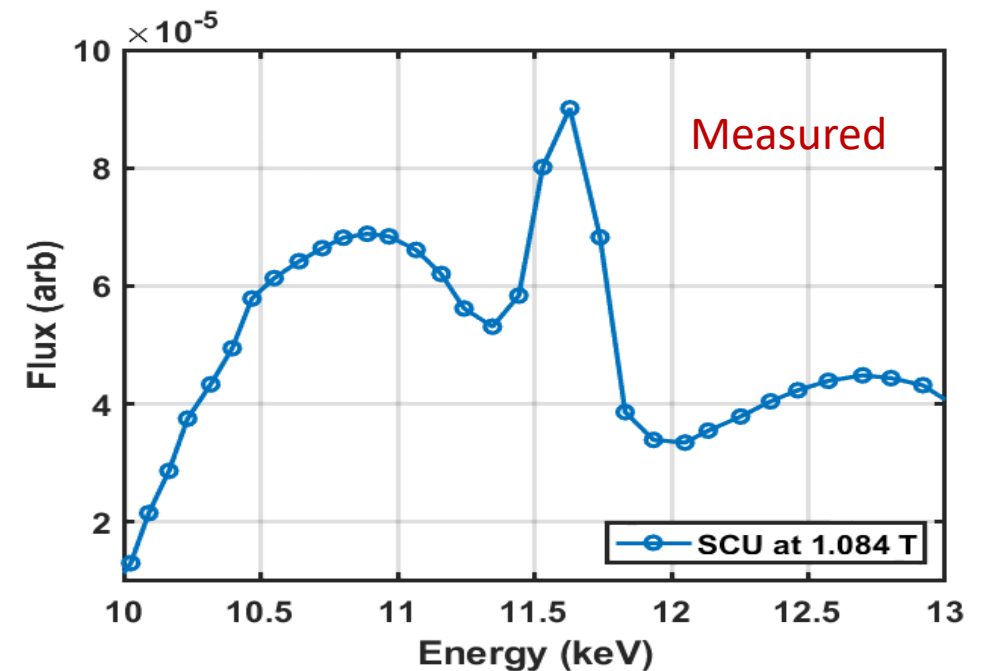
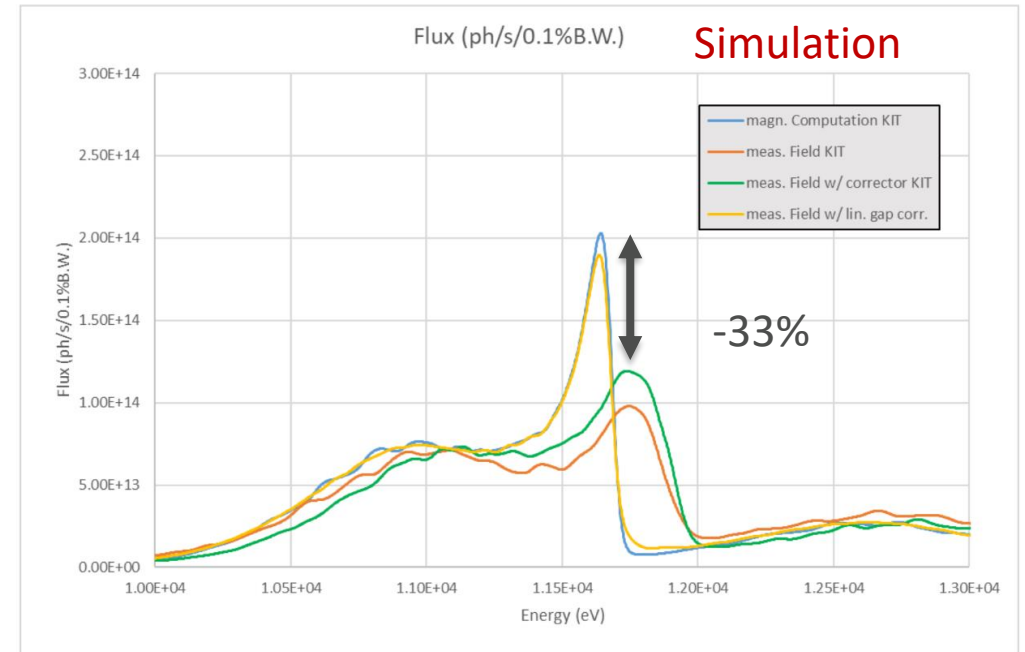
Operational Experience

- Quench does not dump beam.
- With Fast Orbit Feedback, SCU can be operated with no disturbance to users



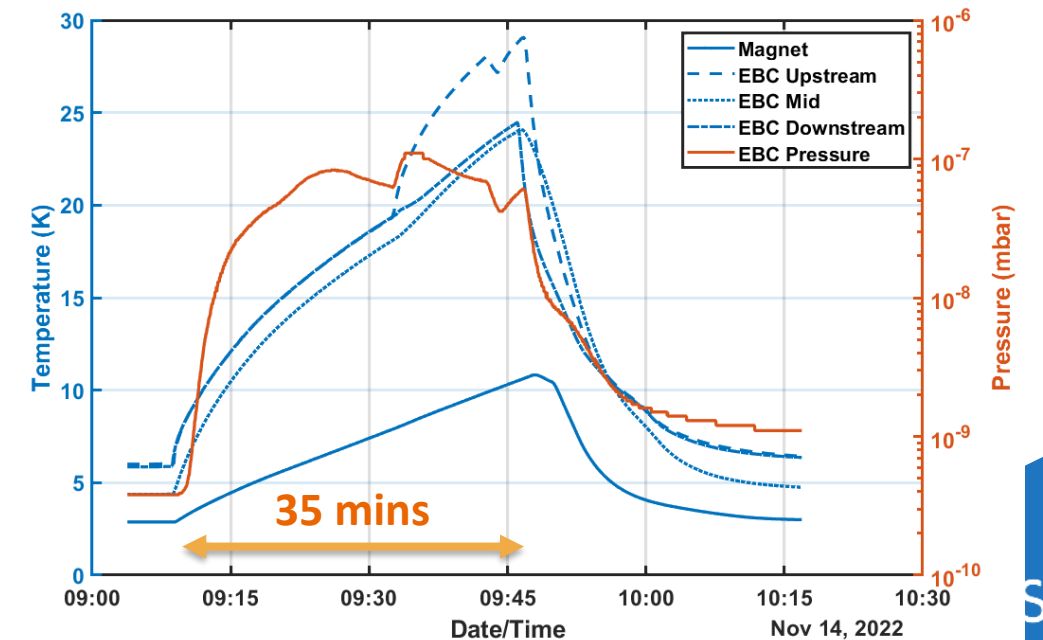
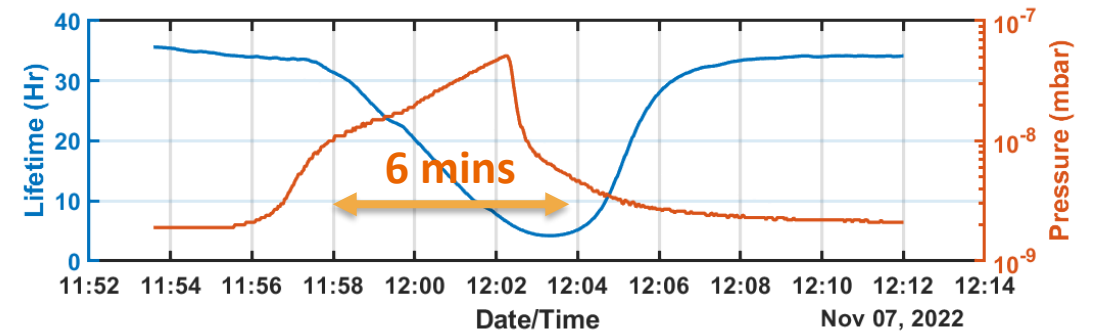
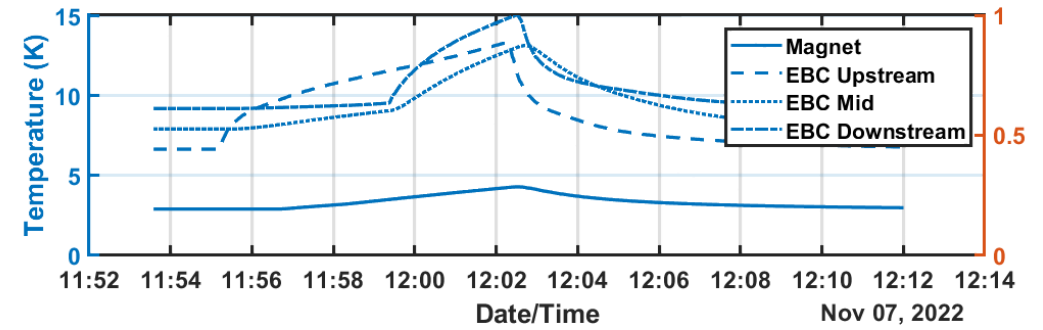
Operational Experience

- Phase error and impact on photon flux
 - SPECTRA sim. Indicates 10% reduction in flux at 5th harmonic with 10° RMS phase error.
 - At 15.3° → 33% reduction.
 - Min integral errors \neq min RMS phase errors (can be reduced to ~10°)
 - Bragg angle not calibrated so energy is not exact.
- Beamline measured ~1e14 ph/s on sample with calibrated photodiode.

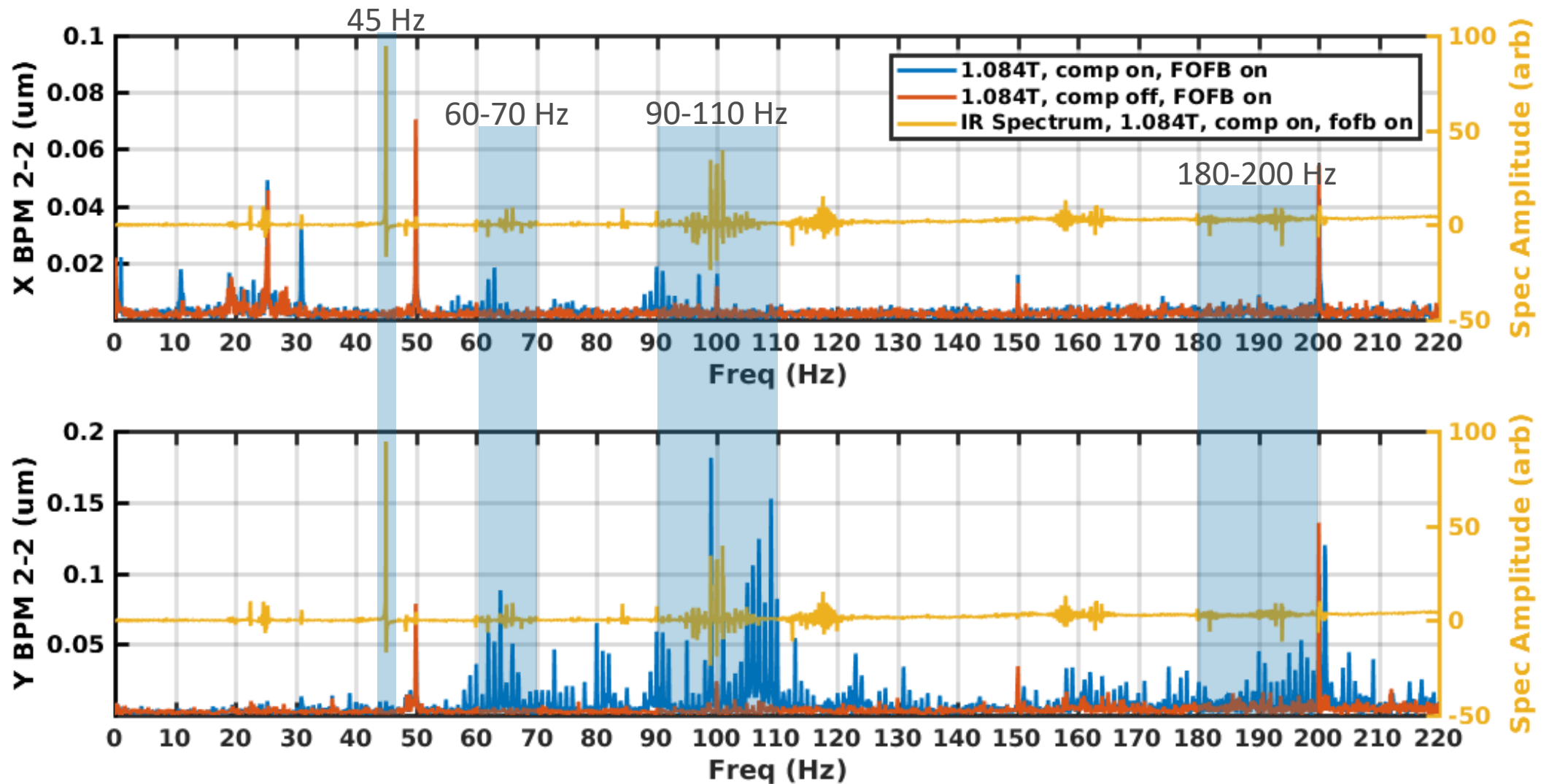


Operational Issues

- Current Step losses (0.1 mA to 2 mA)
 - More frequent in the past 4 months.
 - Vertical beamsize blow up
 - UFO (unidentified falling objects)?
- Loss of cooling on SCU
 - Rapid increase in pressure.
 - Outgassing of cryopumped gasses
 - Lifetime plummets and beam becomes unstable.
- Question:
 - Should we warm up the chamber and pump during shutdowns?

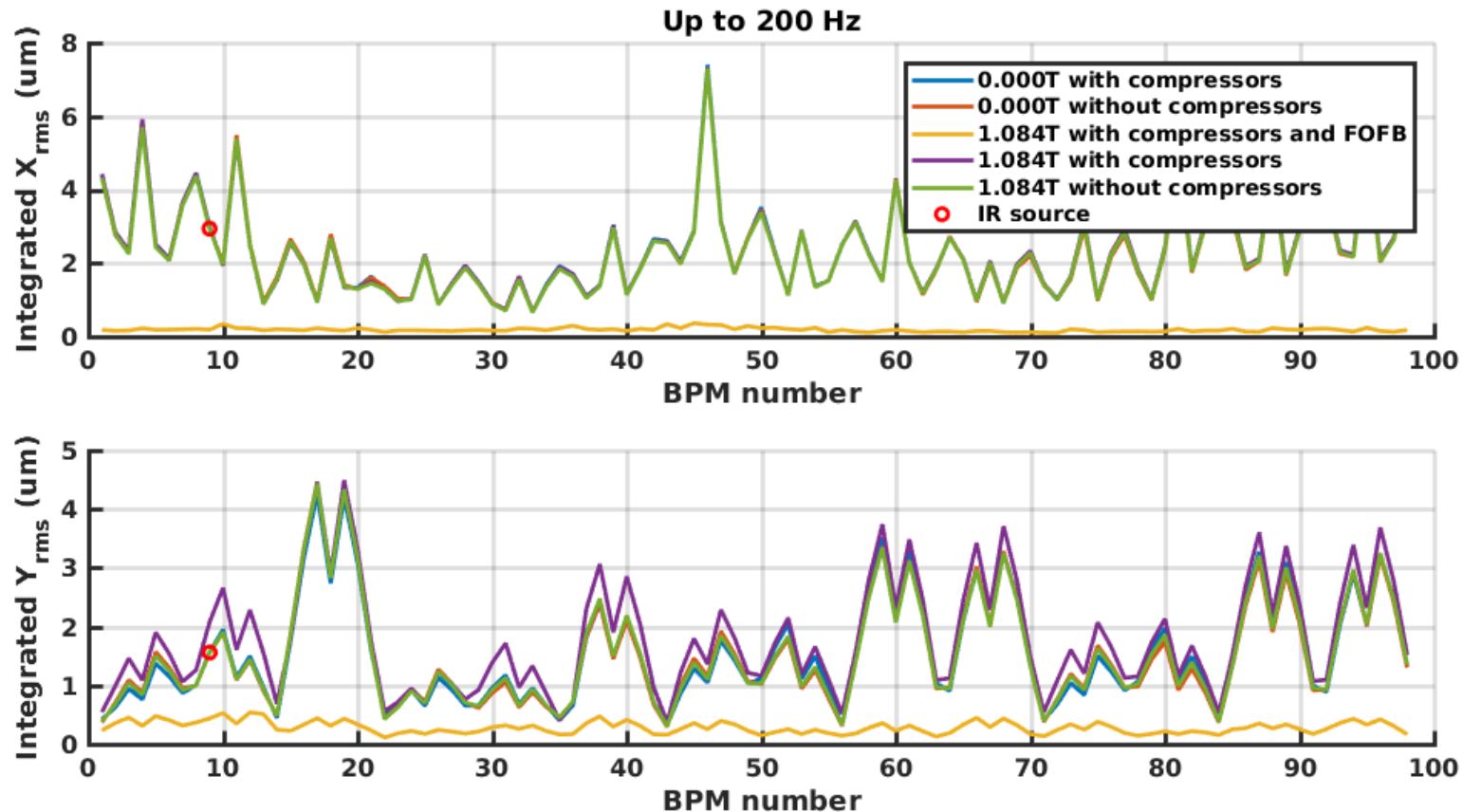


Issues – Compare IR with Beam Spectrum

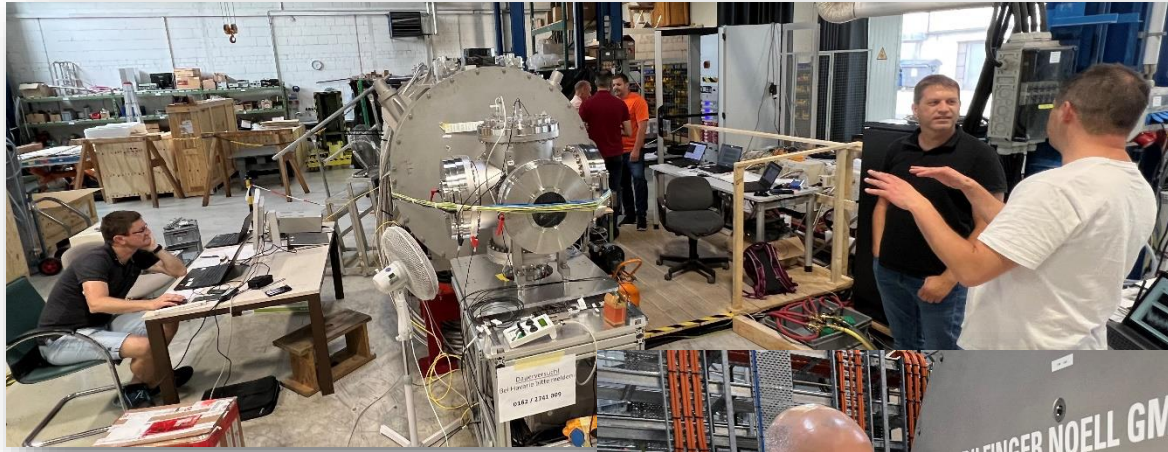


Issues – Integrated RMS to 200 Hz

- Integrate all noise components up to a given frequency, give RMS beam motion to the given frequency.



Photos

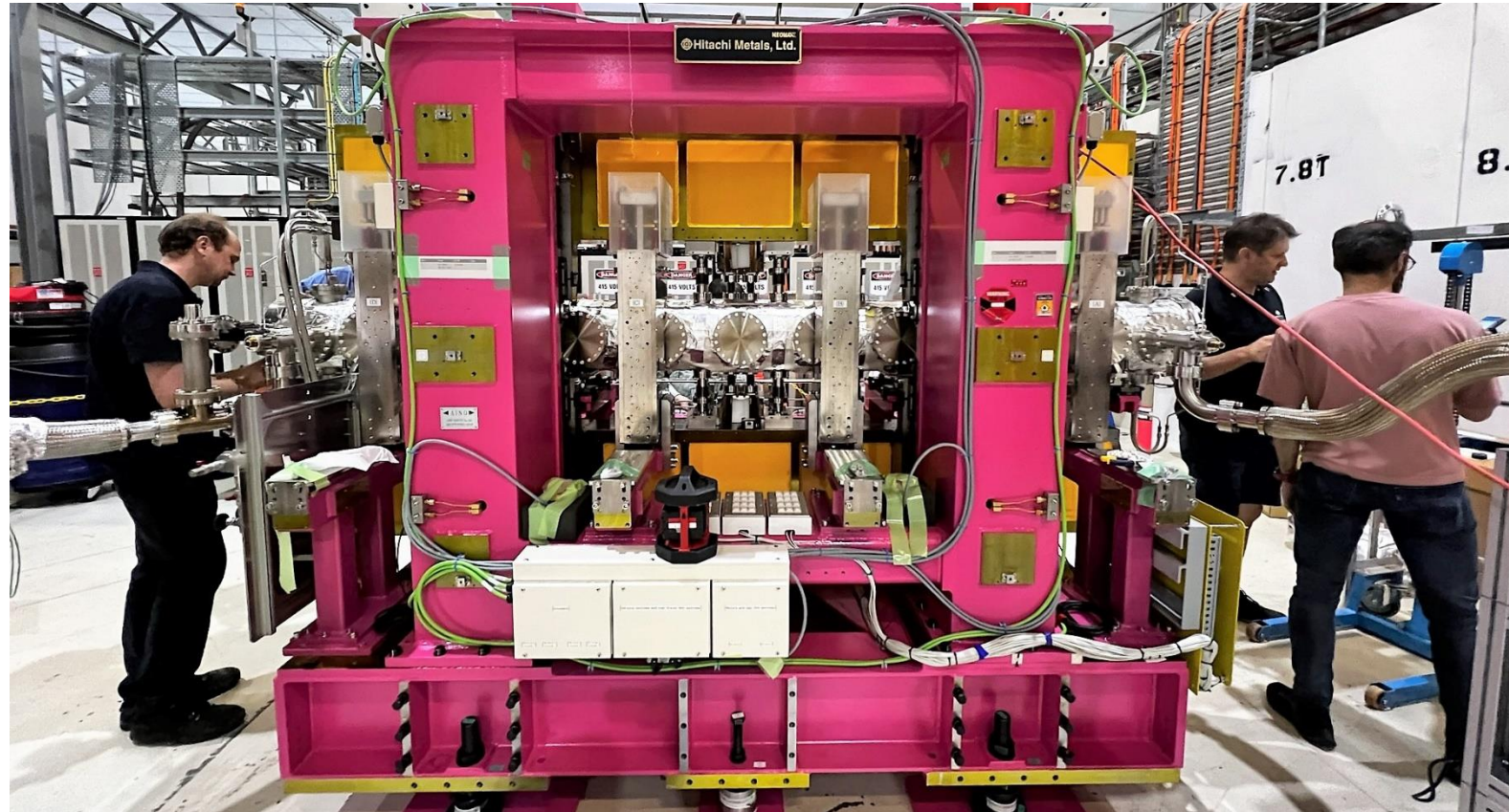


PROTERIAL

NEOMAX
NEOMAX Engineering Co., Ltd.



Materials Mag!c
Hitachi Metals



MX3
U17

U17

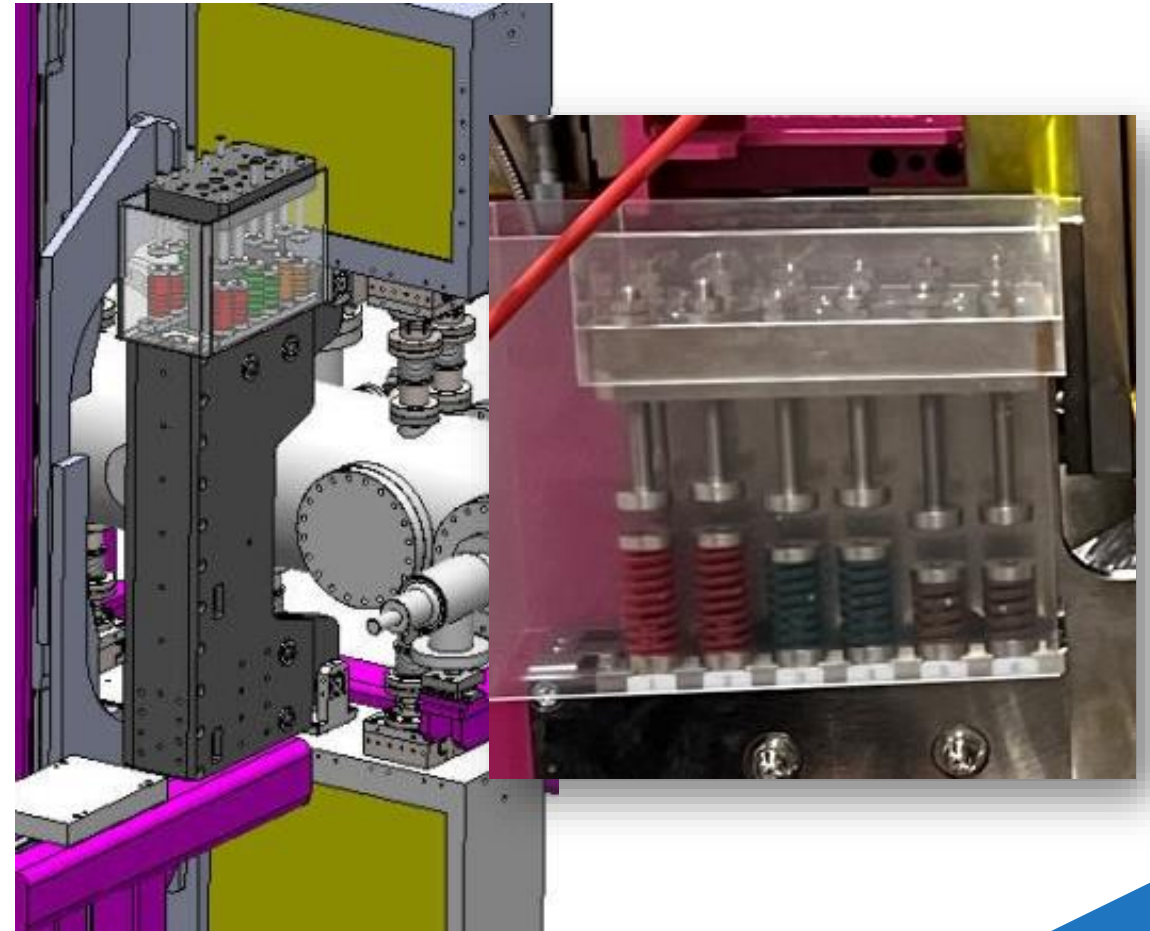
- Invacuum undulator
- Compensation springs
- Ferrites installed for trapped mode compensation.
 - Similar application of ferrites for mode damping for the CPMU
- Commissioning May 2023

Parameter	Value
Materials	NMX-S41EH / 49Co-2V-Fe
Br	1.24 T
Hcj (25°C)	>1990 kA/m
Magnet Period	17.2 mm
Magnet Length	3.0 m
Num. Full Periods	175
Maximum Field / K	0.9225 T / 1.48
Min. Magnet Gap	5.5 mm
Vert. Vacuum Gap	5.3 mm
Phase Error	< 2.53°

Compensation Spring System

- Minimises deformations to the support frame and girder.
- Improves minimum achievable phase errors.

Magnet Gap(mm)	Physical Gap(mm) (vertical clear aperture)	Phase Error(deg.)	B
5.5	5.3	2.53	
5.7	5.5	2.43	
6	5.8	2.39	
7	6.8	2.28	
8	7.8	2.10	
10	9.8	1.84	
12	11.8	2.12	
15	14.8	1.90	

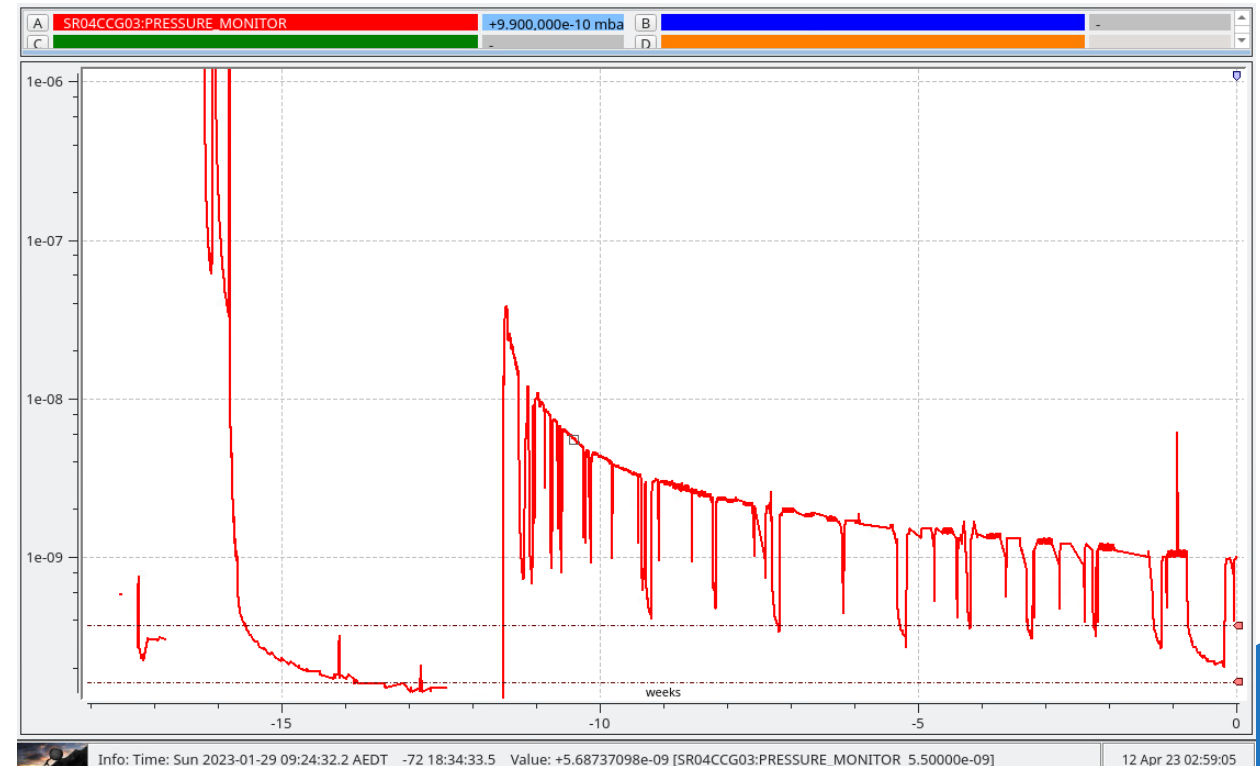
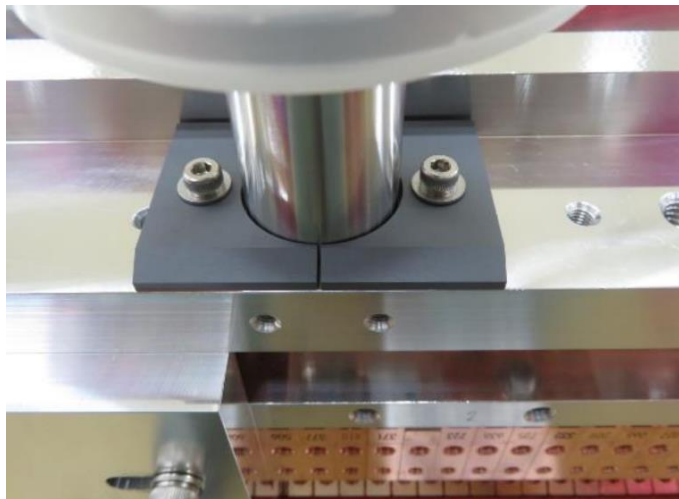


IVU Trapped Modes

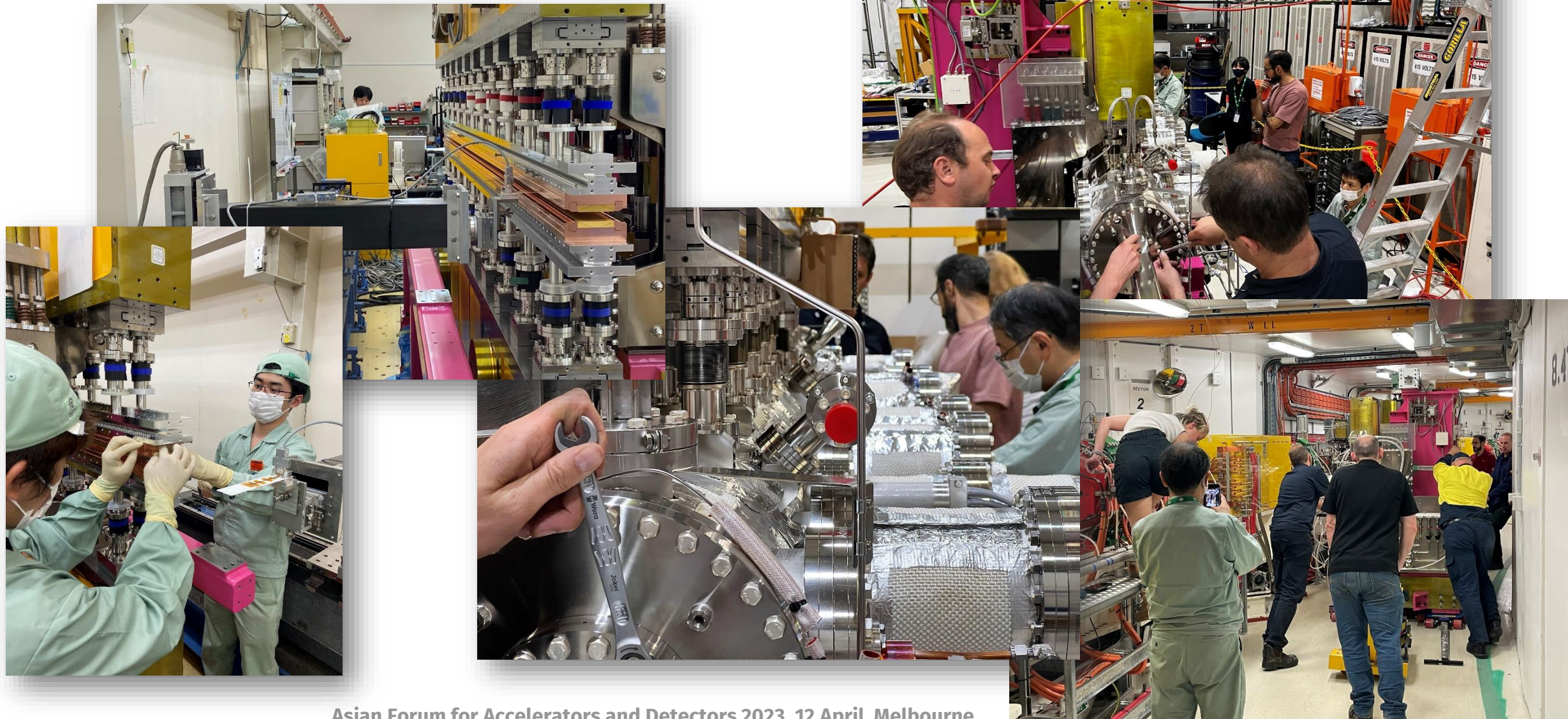
	Q					Shunt Impedance		
	None	40 pairs	20 pairs top 0 pair bottom	10 pairs top 10 pair bottom		None	40 pairs	20 pairs top 0 pair bottom
Mode 1	665	4	7	12	33	0.1	0.2	0.5
Mode 2	663	5	9	15	48	0.9	1	2.1
Mode 3	628	8	13	22	157	2.4	3.8	8.8
Mode 4	618	12	19	32	150	2.8	5	11
Mode 5	631	18	27	47	110	2.7	4.6	10.5
Mode 6	672	26	17	65	79	2.3	1.5	8.7

Ferrites and Vacuum Conditioning

- SLAC Design that was shown to work
- Negligible heating effect expected $< 2\text{W}$ across all ferrites.
- Vacuum conditioning with open gap. 12 weeks $\rightarrow 1\text{e-}9$ mbar.



Photos



Asian Forum for Accelerators and Detectors 2023, 12 April, Melbourne

Acknowledgements

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Questions and Feedback



Thank You

